

UNDERSTANDING THE EFFECTS OF SUBGRADES & SUBBASES ON PAVEMENT SERVICE LIFE



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Optimizing Pavement Base, Subbase, and Subgrade Layers for Cost and Performance of Local Roads – TR640

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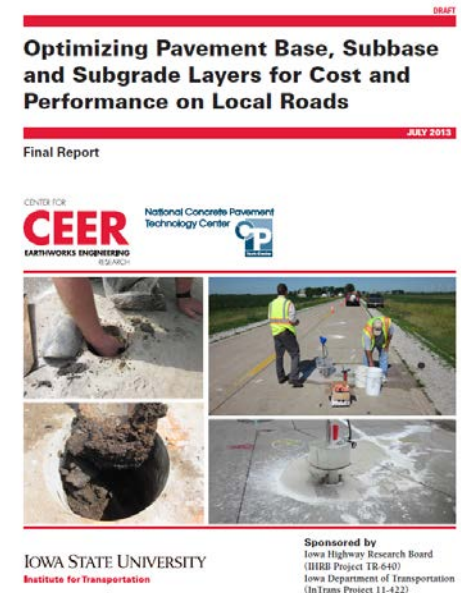
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Acknowledgements

- Iowa Highway Research Board (TR-640)
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- City of Ankeny
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- CEER, Iowa State University



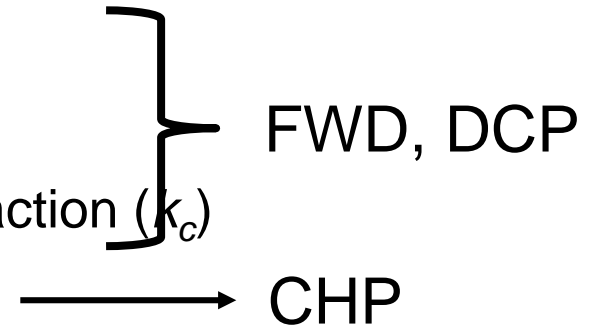
Summary of Pavements Tested

- Test sites located in
 - Central Iowa
 - South East Iowa
 - Western Iowa, and
 - North East Iowa
- Pavement Age: 30 days to 42 years
- Surface Distress Conditions: Poor to Excellent (PCI – 35 to 100)
- Support Conditions:
 - Natural Subgrade
 - Fly Ash Stabilized Subgrade
 - 6 in. to 12 in. Granular Subbase
- Pavement Thickness: 6 to 11 in.
- Traffic (AADT): 110 to 8900



Design Input Parameters

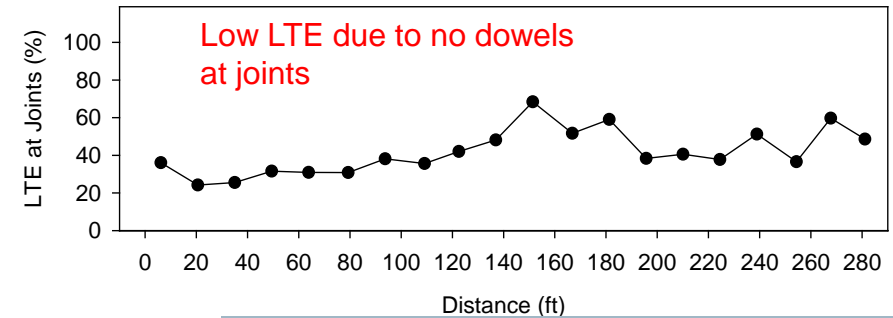
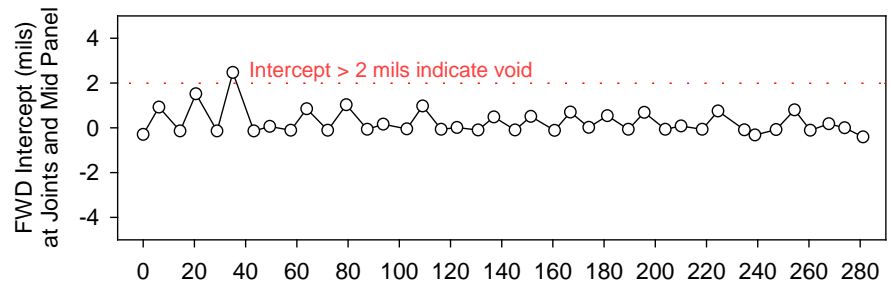
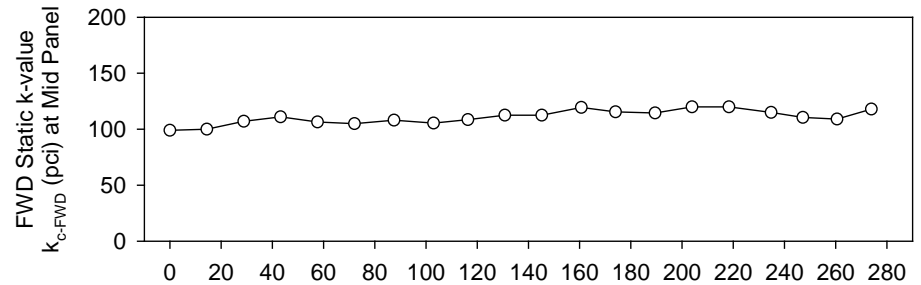
- Modulus of Subgrade Reaction (k)
- Composite Modulus of Subgrade Reaction (k_c)
- Loss of Support (LS)
- Coefficient of Drainage (C_d)



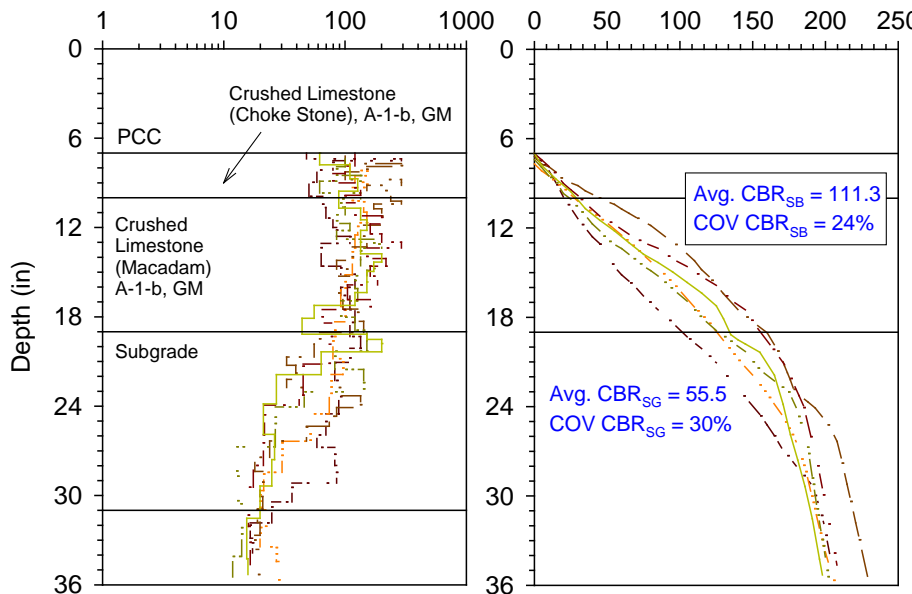
Section with highest k-values was with 12 in. granular base (9 in. macadam) over subgrade



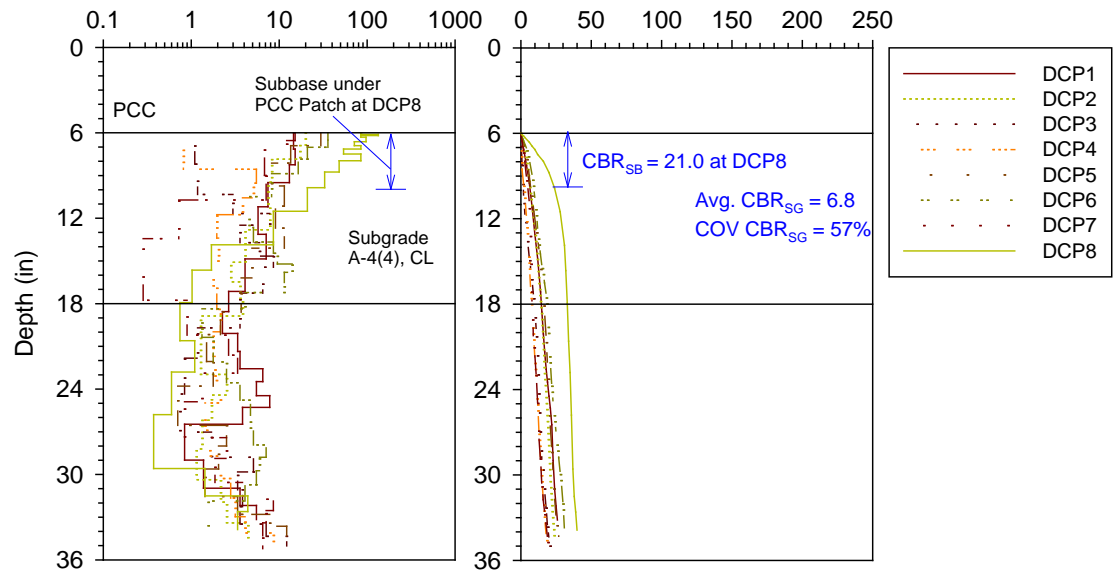
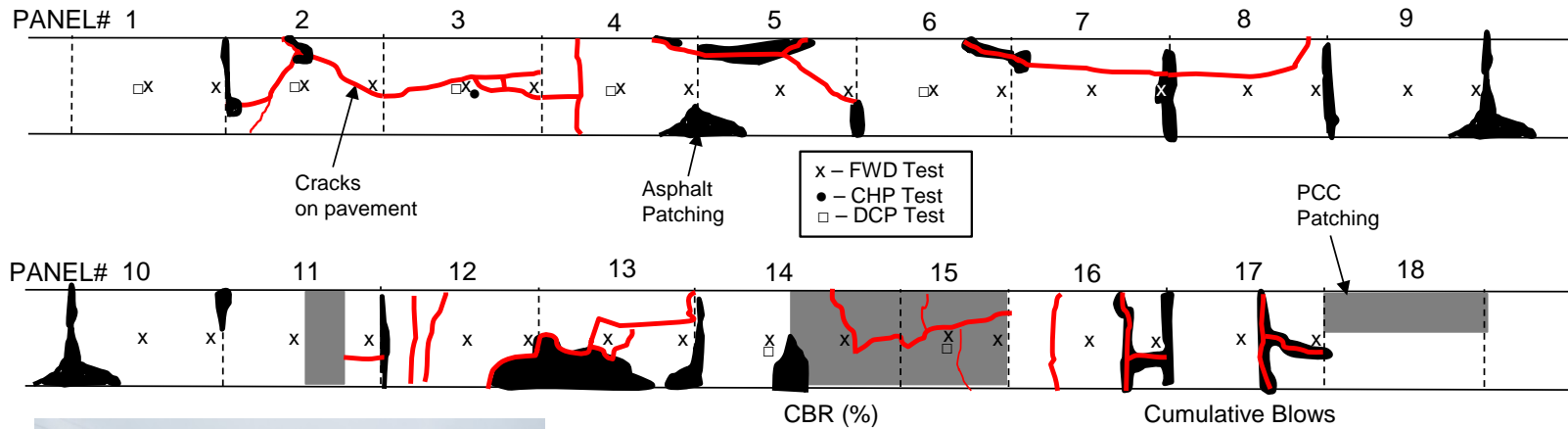
PCC: 7 to 7.5 in.
Age: 16 years
PCI: 92
AADT: 660 with 6% trucks



CBR (%) Cumulative Blows



Section with lowest k-values was with PCC directly over subgrade



PCC: 6 in., Age: 42 years

PCI: 35, AADT: 560 with 3% trucks

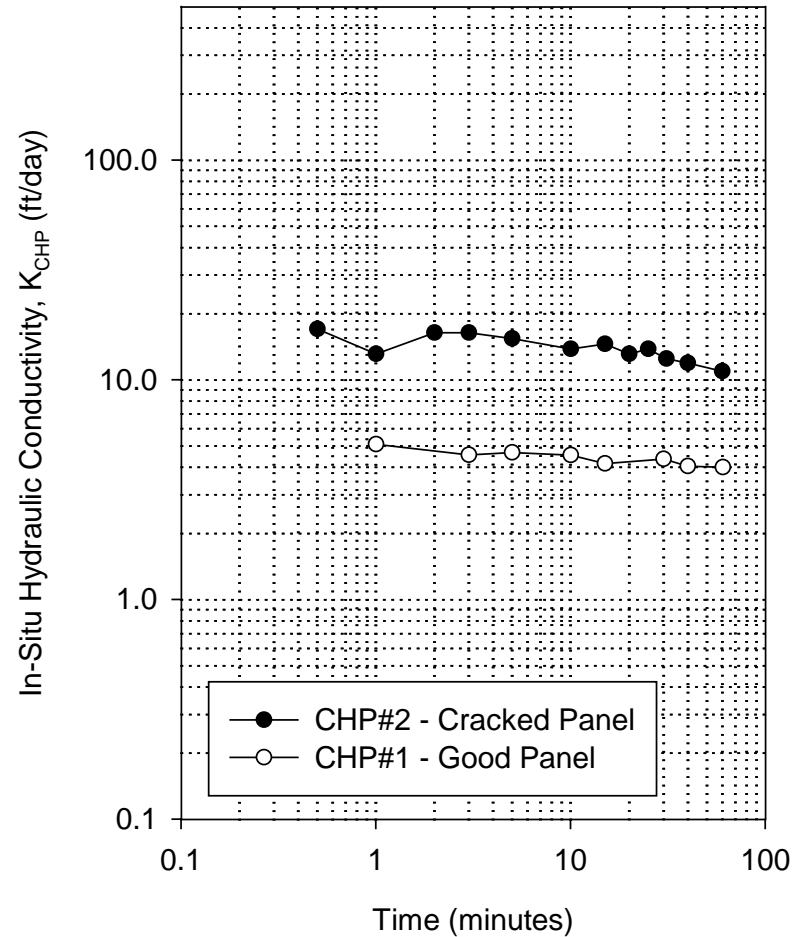
CHP Tests to measure permeability of materials under pavements



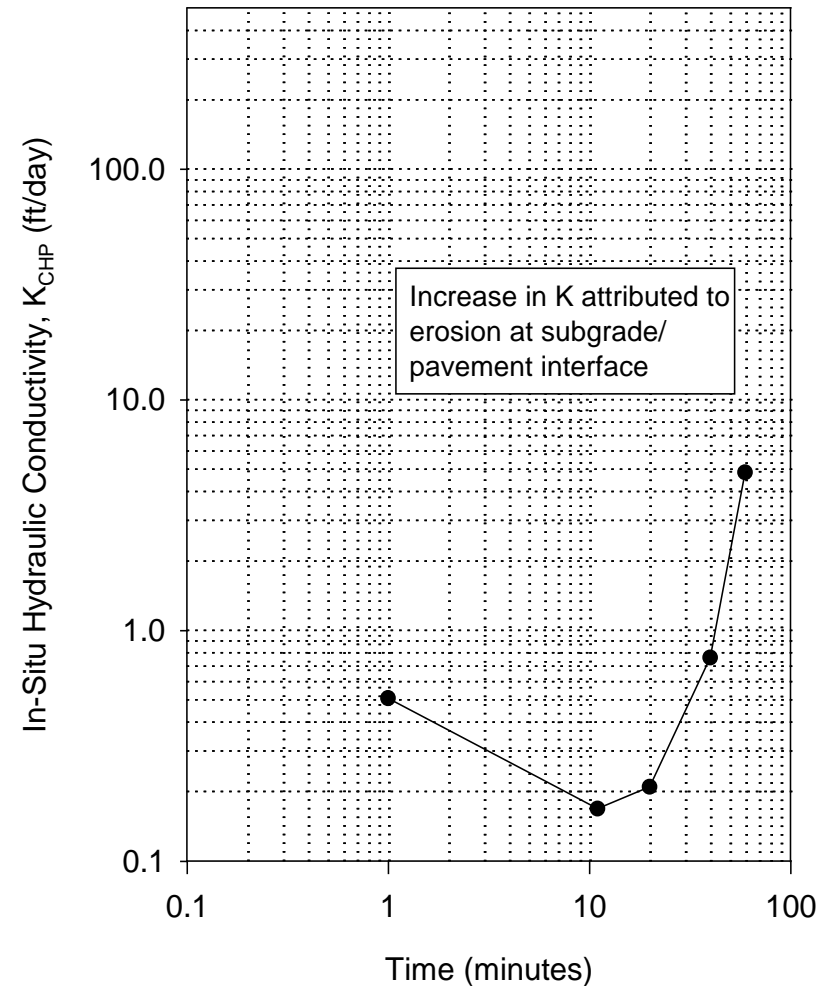
CHP#1



CHP#2



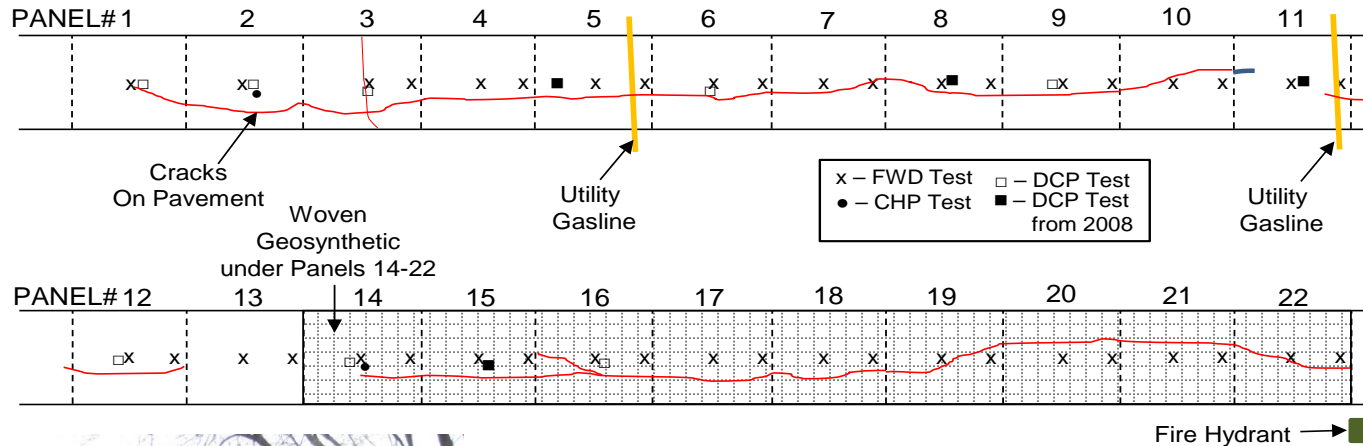
CHP Tests under existing pavements showed evidence of erosion at the interface



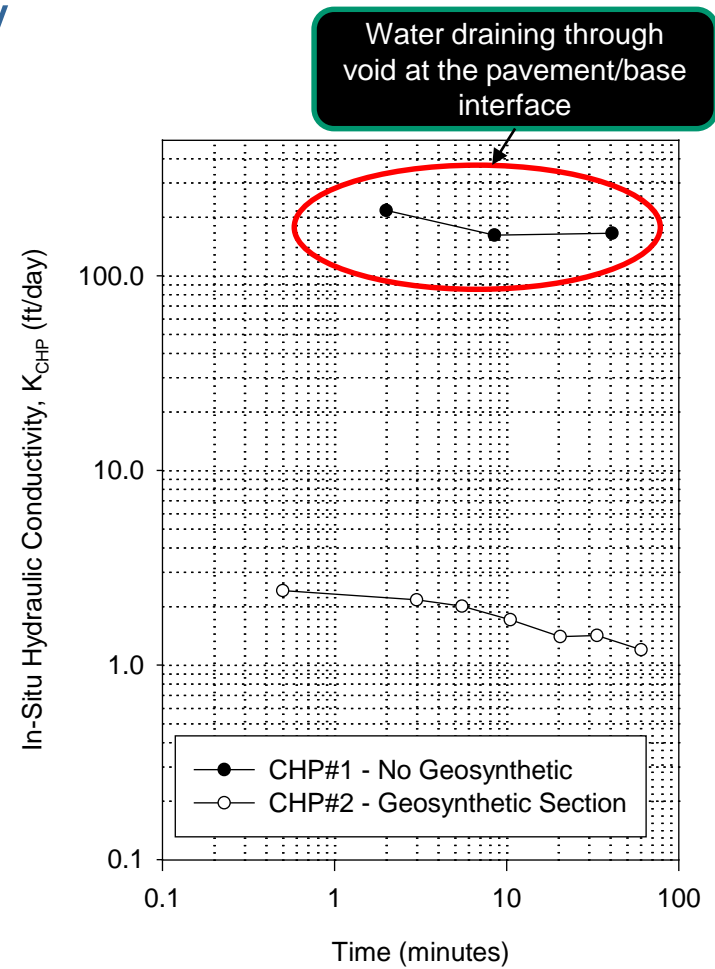
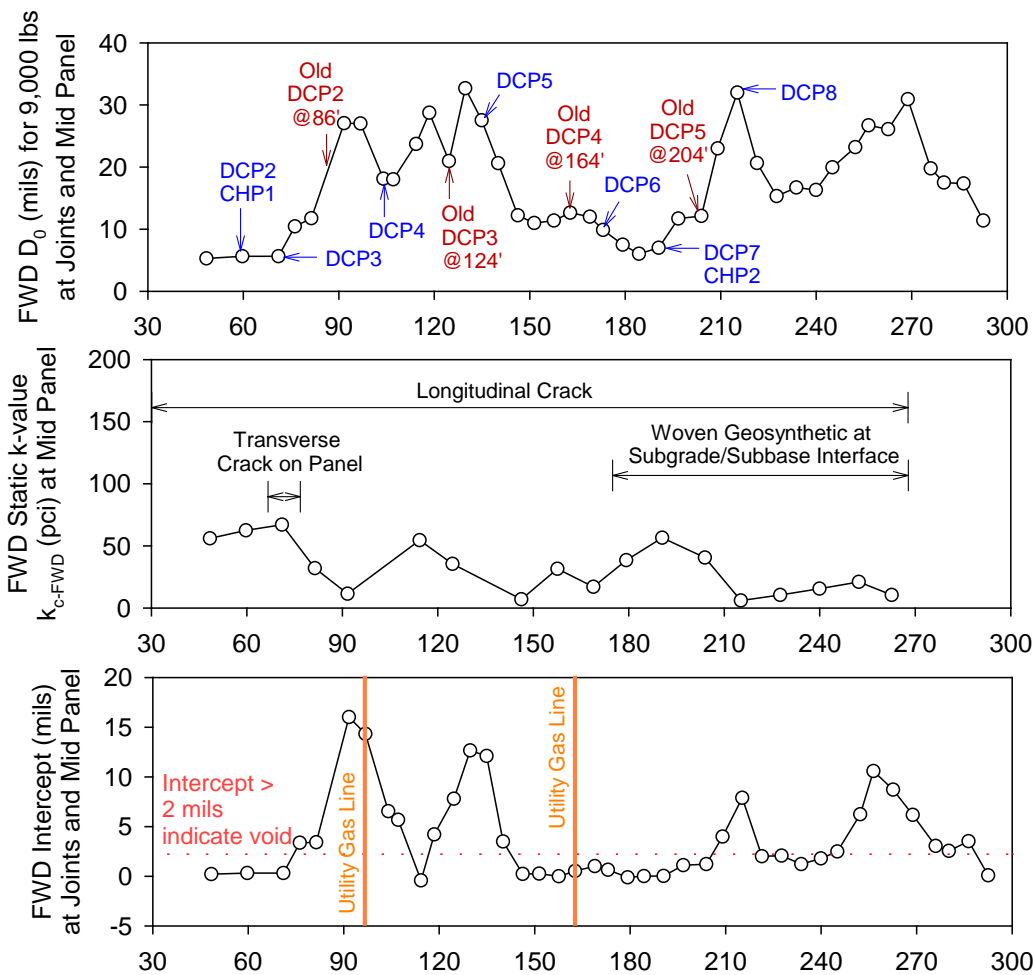
Section with poor utility backfill compaction showed evidence of loss of support and non-uniformity

PCC: 9 in., Age: 4 years
PCI: 85, AADT: 1000, 1% trucks

In Situ Test Locations and Crack Map
 22 Panels tested on SW Westlawn Drive
 Just South of SW 4th St., Ankeny

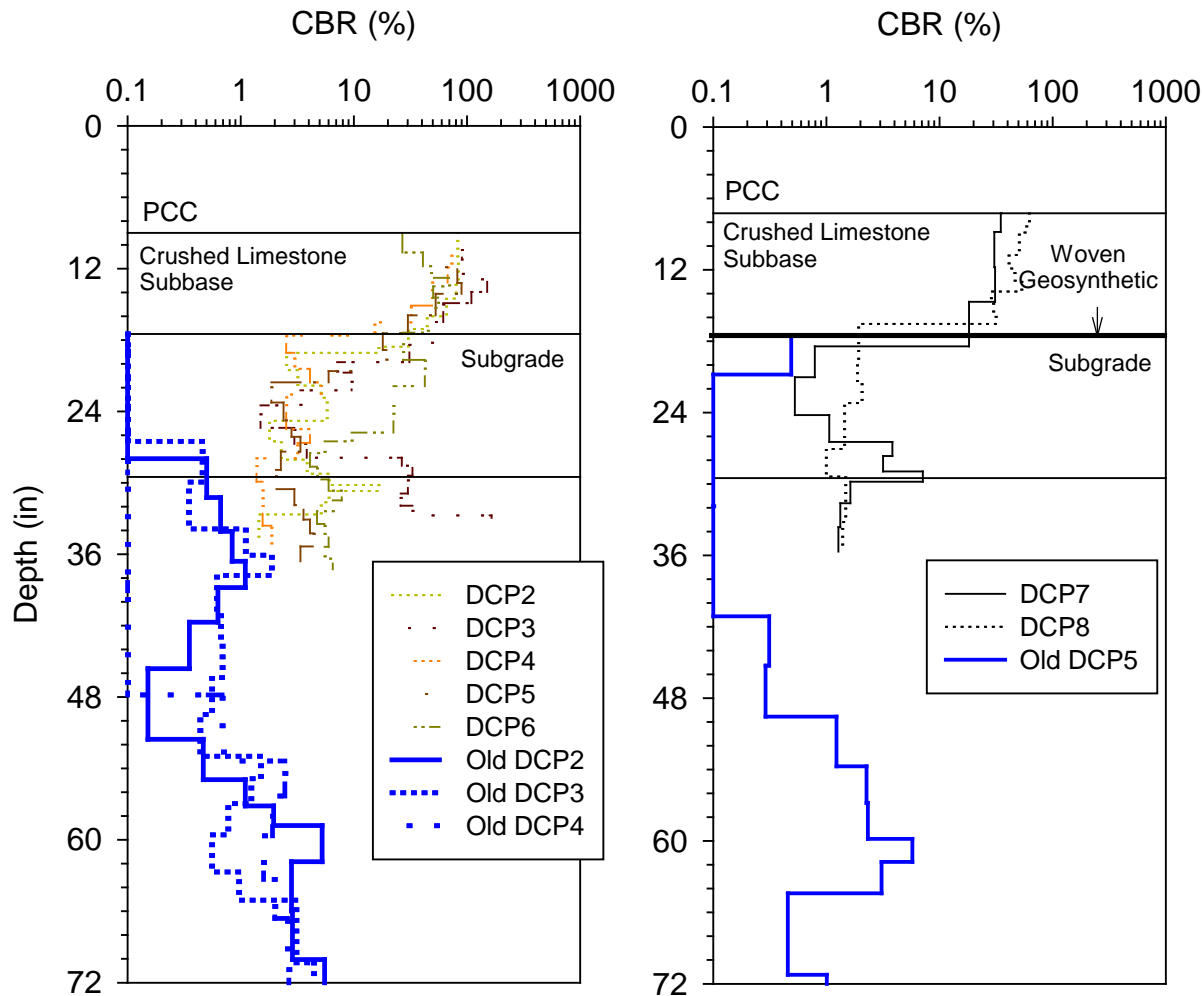


Section with poor utility backfill compaction showed evidence of loss of support and non-uniformity

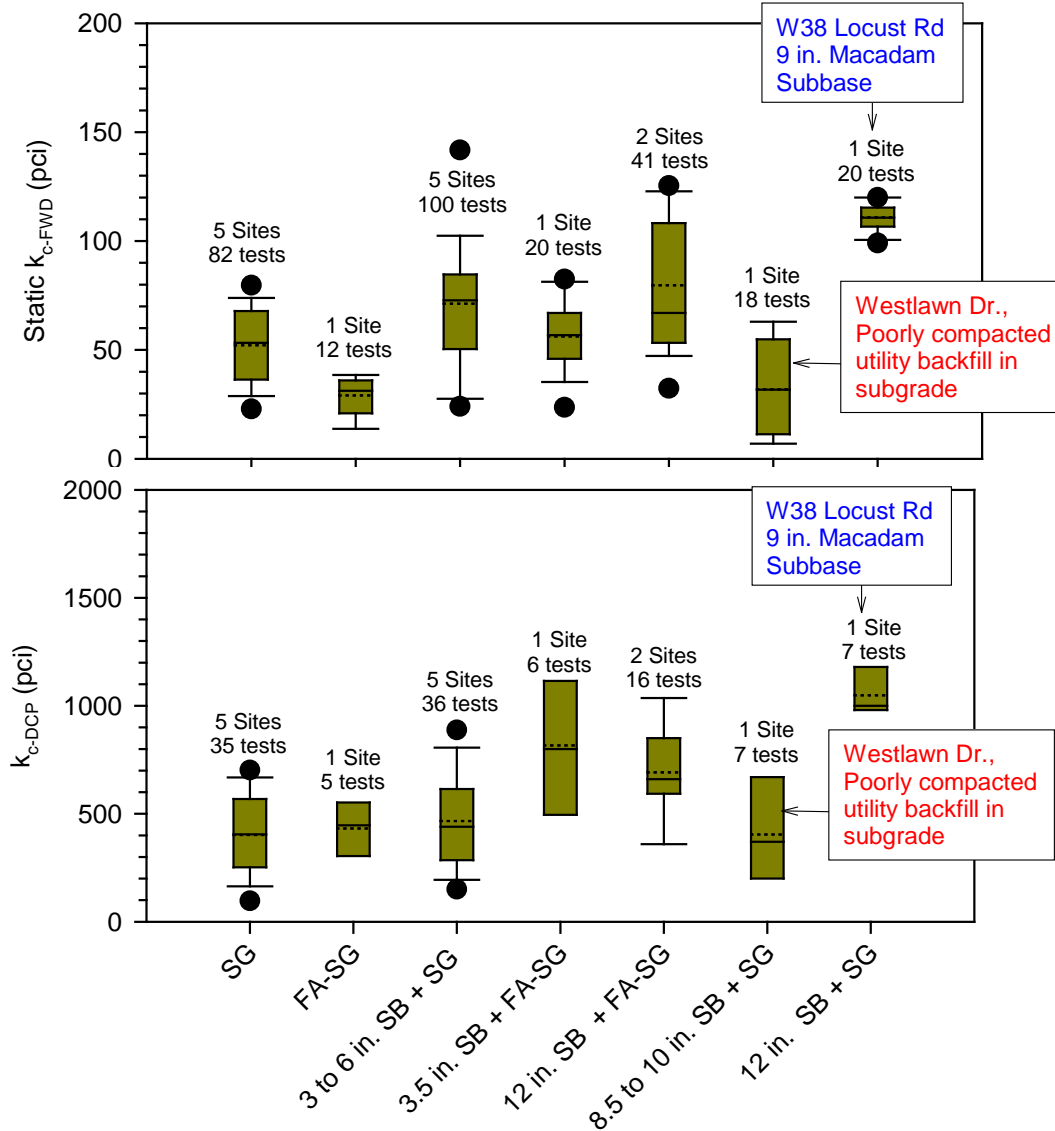


Comparison of DCP profiles during and 4 years after construction

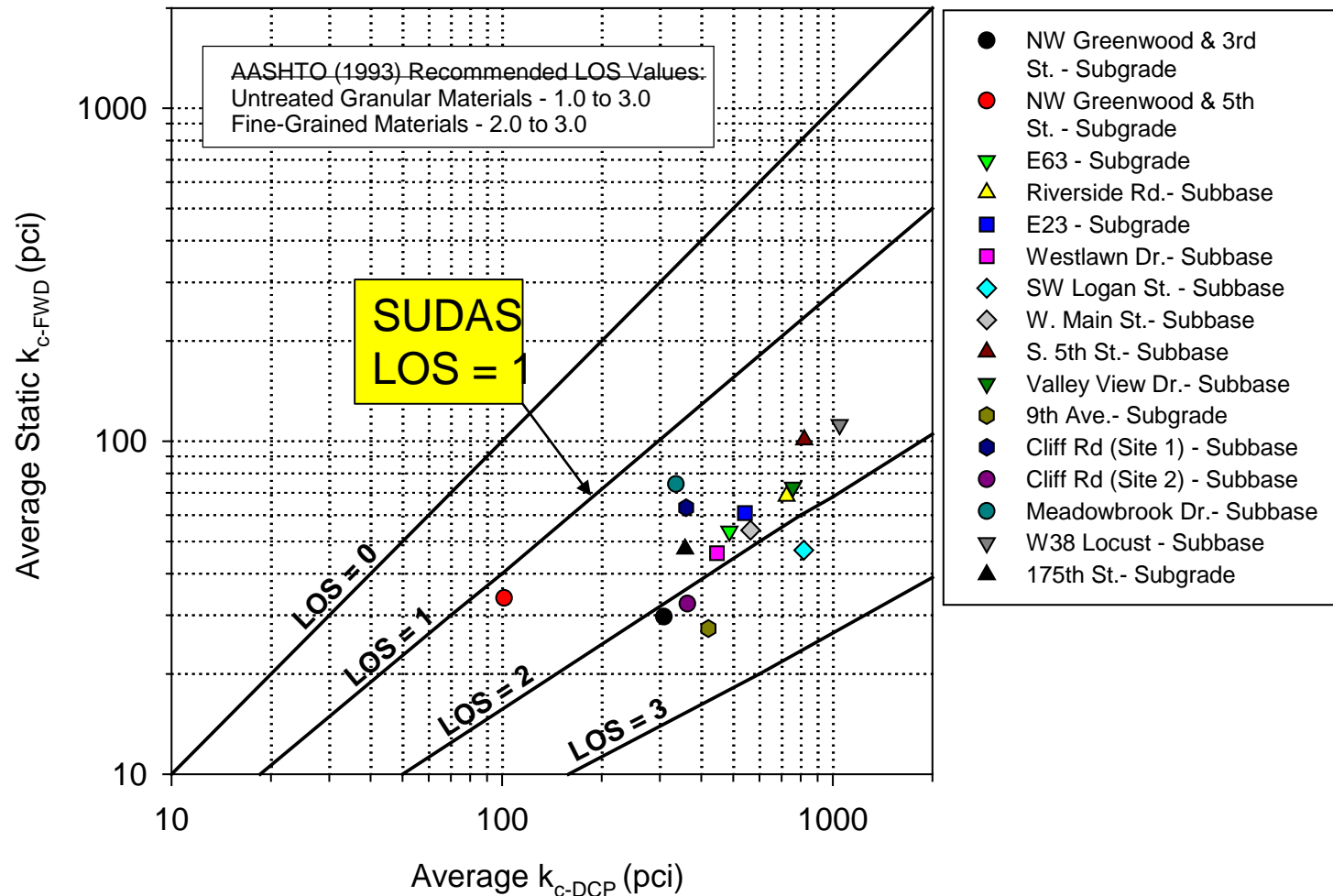
Indicate increase in CBR due to potential post-construction settlement and moisture content variations



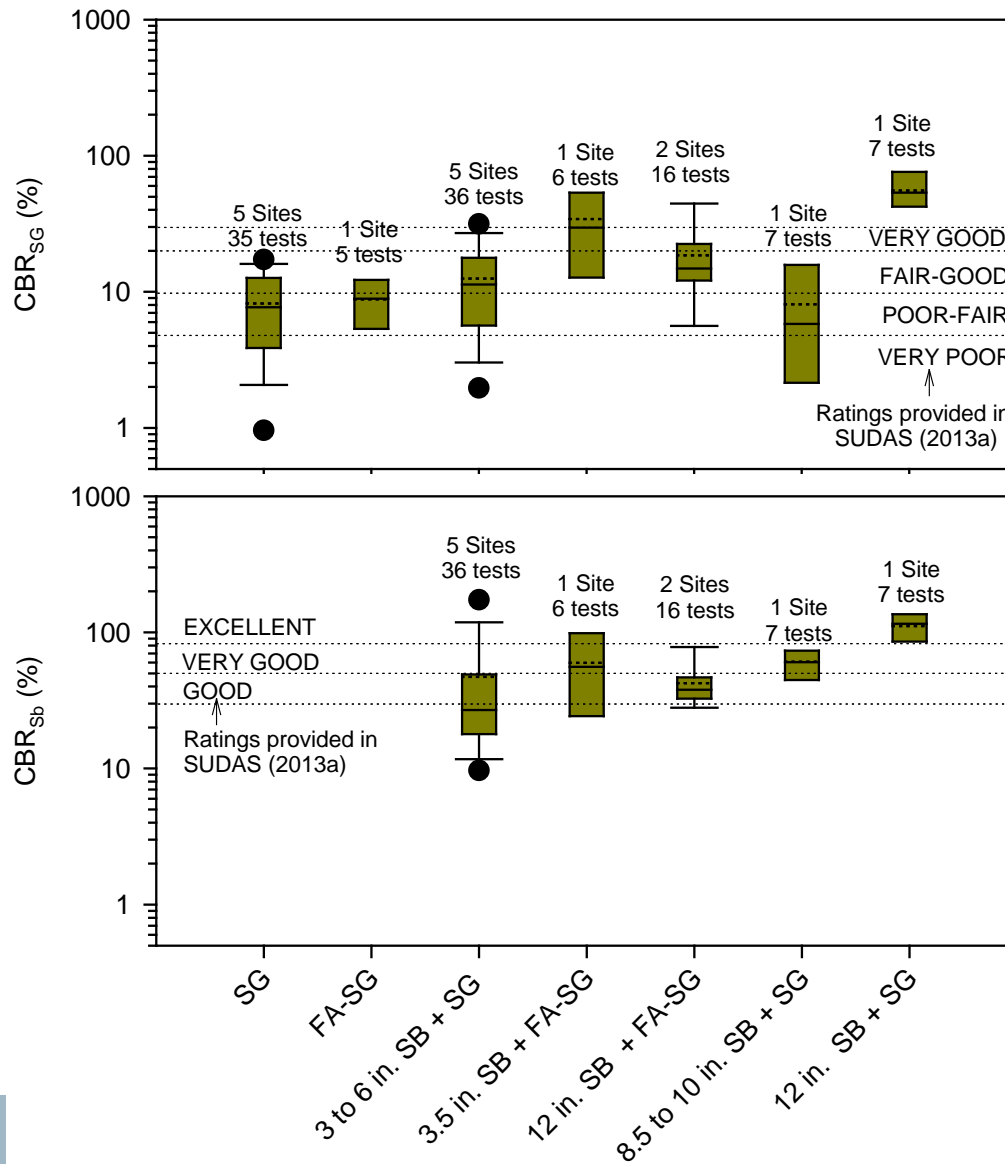
k-values from FWD and DCP



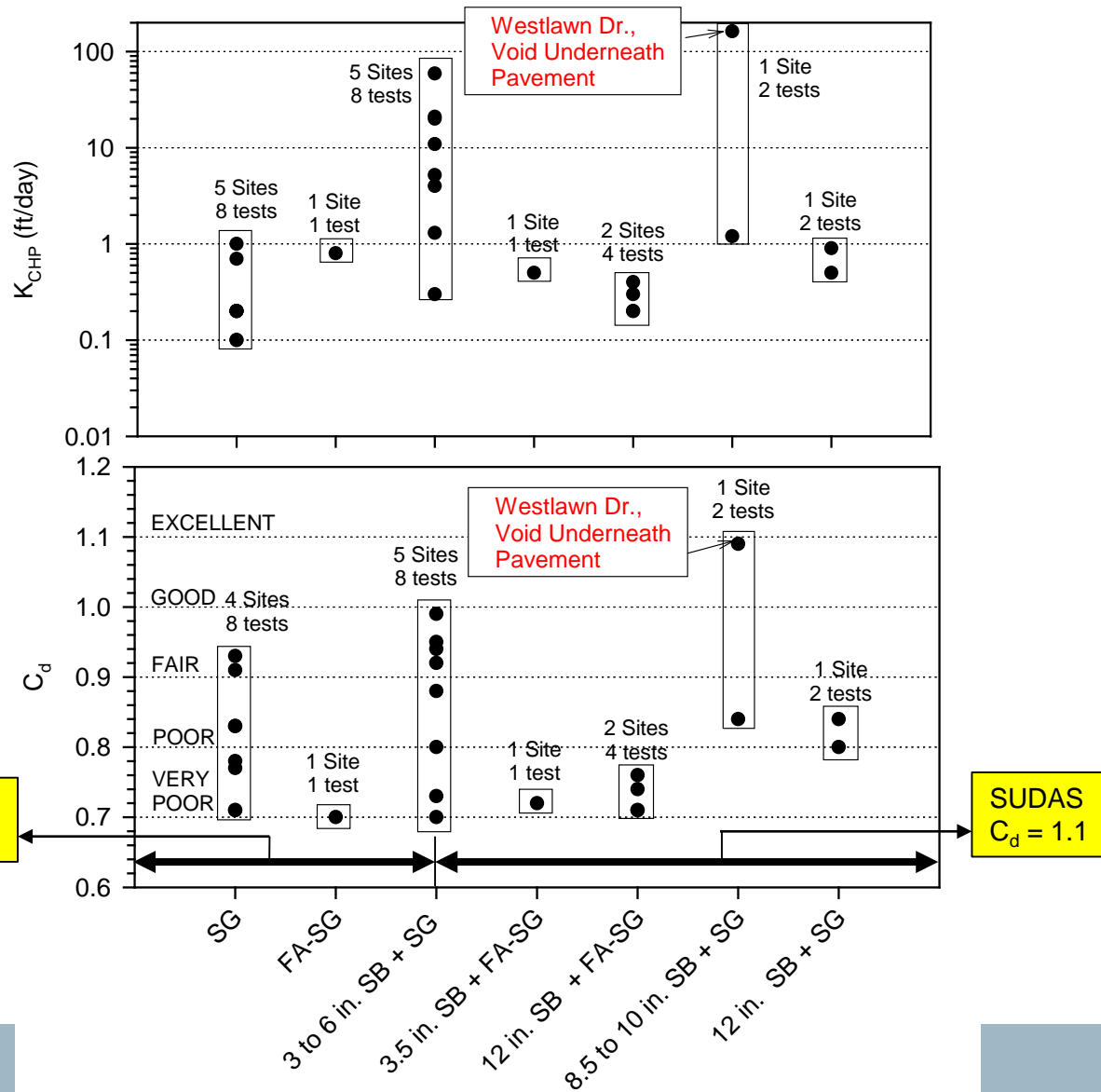
Comparing k-values from FWD and DCP provides an indication of LOS



CBR values of subgrade and base layers



In Situ Permeability and C_d values



Field results indicate that the following are key factors affecting performance

- Poor support (due to low stiffness or CBR)
- Poor drainage
- Seasonal variations (freeze-thaw and frost-heave)
- Shrink-swell due to moisture variations
- Loss of support (due to erosion, non-uniform settlement, curling/warping)
- Poorly compacted utility trench backfill
- Differential settlement of foundation layers
- Overall non-uniformity

Recommendations for typical foundation treatment options to improve performance

Foundation treatment	Issues that can be mitigated
Engineered Subgrade and Backfill Compaction with Moisture, Density, and Lift Thickness Control	<ul style="list-style-type: none"> Poorly compacted utility trench backfill Differential settlement of foundation layers Loss of support (due to non-uniform settlement) Shrink-swell potential due to moisture variations (if high plasticity clays are excavated and replaced with engineered fill)
Portland Cement Stabilization of Subgrade	<ul style="list-style-type: none"> Frost-heave and thaw-softening Shrink-swell potential (applicable for high plasticity clays) Wet/soft subgrade conditions during construction (to serve as construction platform) Non-uniformity of stiffness¹
Fly Ash Stabilization of Subgrade (Self-Cementing)	<ul style="list-style-type: none"> Wet/soft subgrade conditions during construction (to serve as construction platform) Shrink-swell potential (applicable for high plasticity clays) Non-uniformity of stiffness¹
Lime Stabilization of Subgrade	<ul style="list-style-type: none"> Shrink-swell potential (applicable for high plasticity clays) Non-uniformity of stiffness¹
Granular Subbase (Untreated)	<ul style="list-style-type: none"> Poor drainage² Frost-heave³ and thaw-softening Poor support (low stiffness)⁴
Cement or Asphalt Stabilization of Subbase	<ul style="list-style-type: none"> Poor drainage⁵ Poor support (low stiffness) Frost-heave and thaw-softening
Cement + Fiber Stabilization of Subbase	<ul style="list-style-type: none"> Poor drainage⁵ Poor support (low stiffness) Frost-heave and thaw-softening
Geotextile Separation Layer at Subbase/Subgrade Interface	<ul style="list-style-type: none"> Poor drainage⁶ Poor support (low CBR)
Geogrid Reinforcement at Subbase/Subgrade Interface	<ul style="list-style-type: none"> Poor support (low CBR)
Geocomposite Drainage System at Subbase/Subgrade Interface	<ul style="list-style-type: none"> Poor drainage
Granular Macadam Subbase with Choke Stone Cover	<ul style="list-style-type: none"> Poor drainage⁷ Poor Support (low stiffness and CBR)⁸ Frost-heave and thaw-softening
Emulsified Asphalt Stabilized Granular Macadam Subbase	<ul style="list-style-type: none"> Poor drainage⁹ Poor Support (low stiffness and CBR)⁹ Frost-heave and thaw-softening

Additional information: <http://www.ceer.iastate.edu>

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DRAFT

**Optimizing Pavement Base, Subbase
and Subgrade Layers for Cost and
Performance on Local Roads**

JULY 2013

Final Report

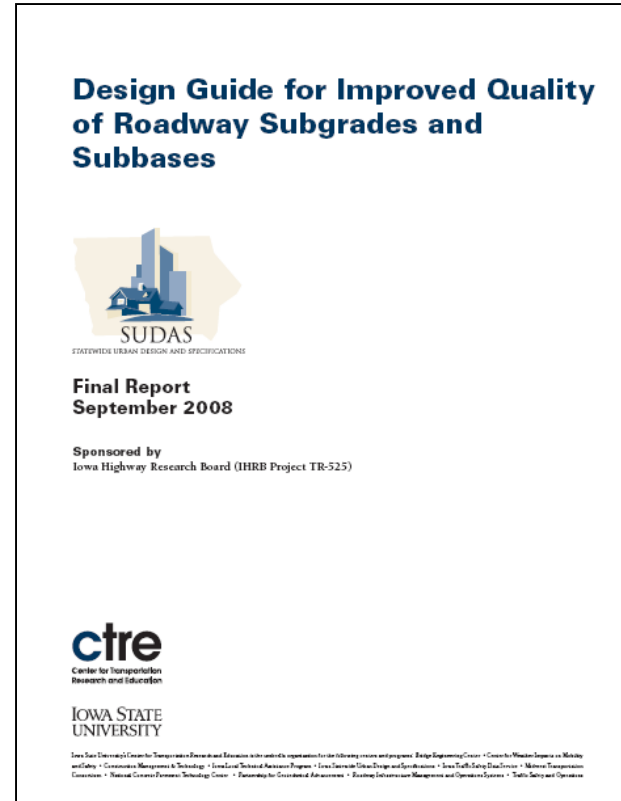
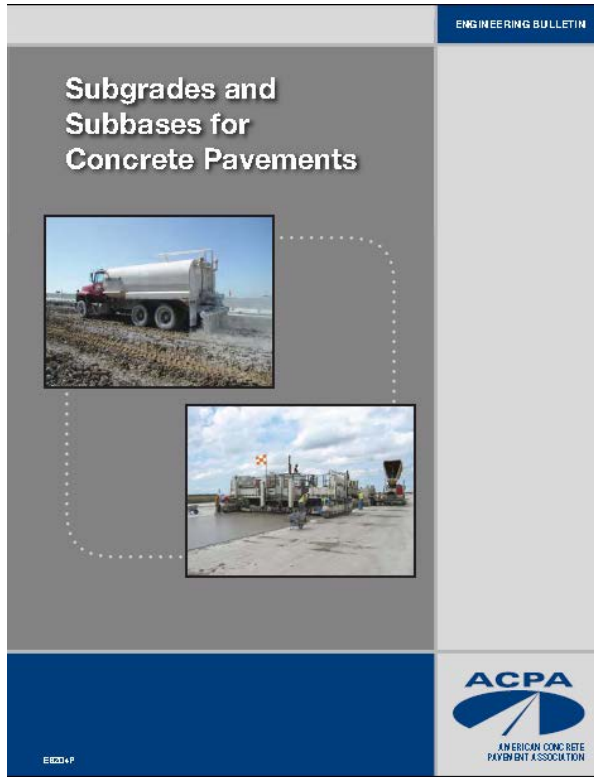


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(IHRB Project TR-640)
Iowa Department of Transportation
(InTrans Project 11-422)



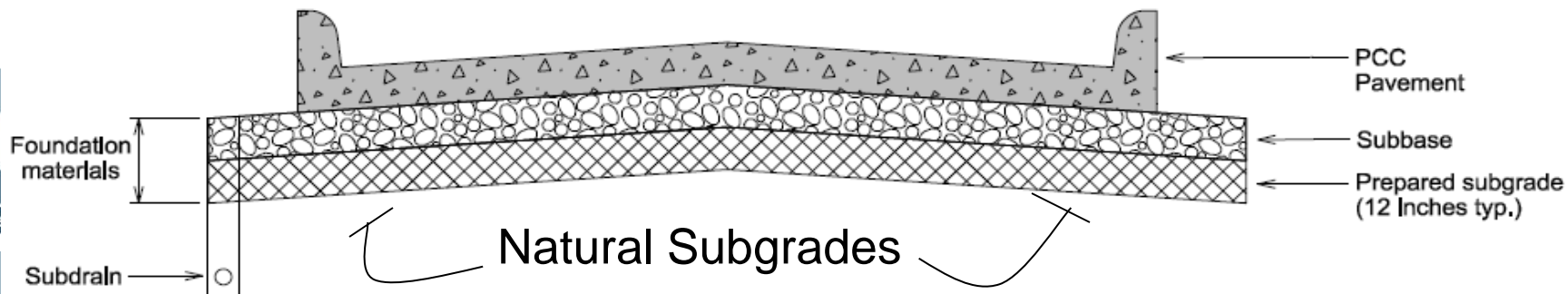
Subbase Design Guidelines



Subbase & Pavement Design

Good design applies these parameters:

- Actual soil characteristics (subgrade)
- Soil preparation
- Use of subbase/stabilization
- Traffic volumes including % trucks
- Design Life – 20 to 50 years
- Expected traffic growth per year over design life



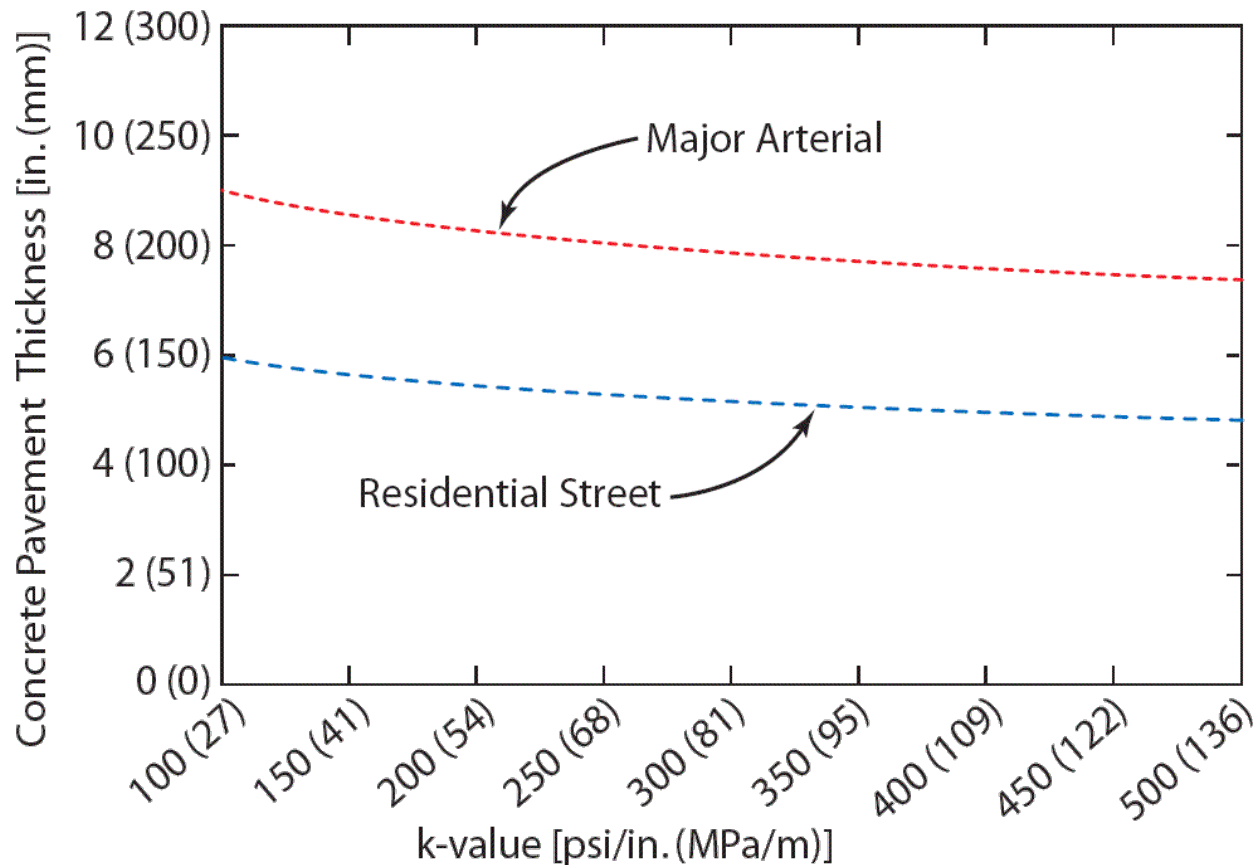
Why consider subbase?



- + **Construction platform**
- + **Uniform support**
- + **Reduce delays**
- + **Drainability**
- + **Capillary cutoff**
- **Upfront cost**

Subbases

- PCC thickness is not highly sensitive to support stiffness (k)
- Not always cost effective to increase subbase for structure



PCC Pavement Design Parameters

AASHTO 93

- Coefficient of Drainage, C_d
- Modulus of Subgrade Reaction, k
- Loss of Support, LOS
- Truck Traffic (quantity and type)



PCC Pavement Design Parameters

Table 5F-1.01: Summary of Design Parameters for Pavement Thickness

Section	Description	Flexible HMA	Rigid JPCP/JRCP
5F-1, B, 1	Performance Criteria		
	a. Initial Serviceability Index	X	X
	b. Terminal Serviceability Index	X	X
5F-1, B, 2	Design Variables		
	a. Analysis Period	X	X
	b. Design Traffic	X	X
	c. Reliability	X	X
	d. Overall Standard Deviation	X	X
5F-1, B, 3	Material Properties for Structural Design		
	a. Soil Resilient Modulus	X	
	b. Modulus of Subgrade Reaction		X
	c. Concrete Properties		X
	d. Layer Coefficients	X	
5F-1, B, 4	Pavement Structural Characteristics		
	a. Coefficient of Drainage	X	X
	b. Load Transfer Coefficients for Jointed		X
	c. Loss of Support		X

PCC Pavement Design Parameters

Serviceability – Ability to serve traffic (condition rating from 5 to 0)

P_o Initial Serviceability

P_t Terminal Serviceability



Table 5F-1.02: Terminal Serviceability Indexes (P_t) for Street Classifications

P_t	Classifications
2.00	Secondary Roads and Local Residential Streets
2.25	Minor Collectors, Industrial, and Commercial Streets
2.50	Major Collectors and Arterials

PCC Pavement Design Parameters

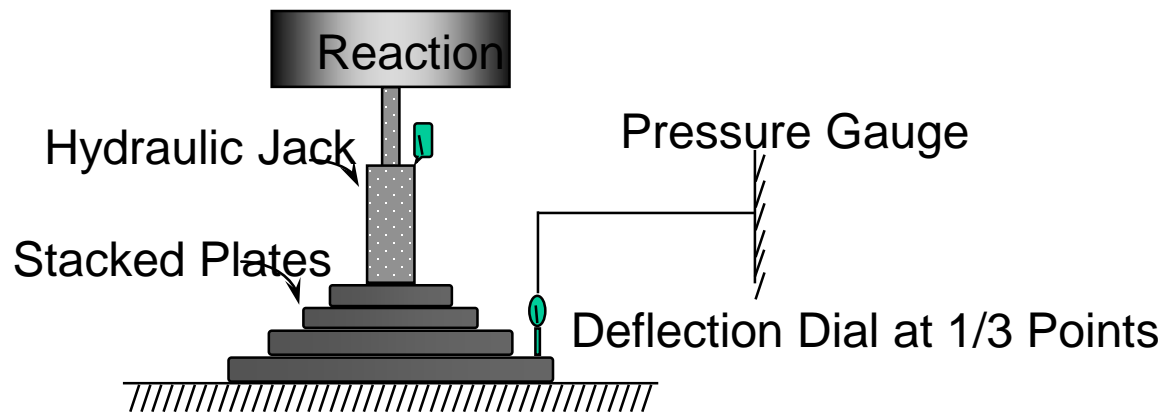
Reliability is the probability that the design will succeed for the life of the pavement.

Table 5F-1.03: Reliability for Flexible and Rigid Pavement Design

Street Classification	Reliability
Local Streets	80%
Collector Streets	88%
Arterial Streets	95%

Pavement Thickness Design

- Use Modulus of Subgrade Reaction k
 - Concrete needs uniformity of support
 - Modulus of Subgrade reaction, $k = M_R / 19.4$
 - Composite Modulus of Subgrade Reaction = (k_c)
 - Strength corrected from subbase material



$$k \text{ (psi/in)} = \text{unit load on plate} / \text{plate deflection}$$

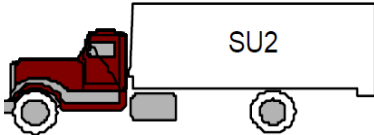
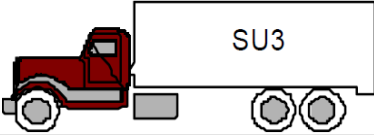
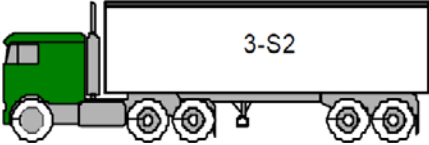
Pavement Thickness Design

- Soil Resilient Modulus M_R
 - Stiffness or elasticity of soil under dynamic loading
 - Calculated based on California Bearing Ratio (CBR)

CBR Value	M_R Value
3	4120
5	5840
10	9400

- $MR = 1941.488 \times CBR^{0.6844}$
 - Simple strength test comparing a given soil with well-graded crushed stone

Pavement Thickness Design

Vehicle Type	Percent of Total Trucks	Loading	Percent of Truck Type	Vehicle Weight (lbs)	Axle Type <i>S - Single</i> <i>TA - Tandem</i>	Axle Load (lbs)	ESAL Factor (per axle)		LEF (by Vehicle)	
							Rigid	Flexible	Rigid	Flexible
 Single Unit (2 axles) (Class 5/6 Truck)	30%	Empty	30%	14,500	Front - S	7,000	0.019	0.024		
					Rear - S	7,500	0.025	0.032		
		Partial Load (50% Capacity)	50%	20,500	Front - S	8,000	0.033	0.041		
					Rear - S	12,500	0.212	0.242		
Fully Loaded	20%	26,000	Front - S	9,000	0.053	0.066				
			Rear - S	17,000	0.785	0.799	0.3033	0.3313		
 Dump Trucks - 3 axles (Class 7/8 truck) (doesn't address cheater axles)	10%	Empty	50%	22,000	Front - S	10,000	0.083	0.101		
					Rear - TA	12,000	0.026	0.018		
		Fully Loaded	50%	54,000	Front - S	20,000	1.558	1.52		
					Rear - TA	34,000	1.9	1.099		
 Semis (5 axles)	60%	Empty	20%	26,000	Front - S	12,000	0.178	0.206		
					Rear - TA	7,000	0.003	0.002		
					Trailer - TA	7,000	0.003	0.002		
		Partial Load (50% Capacity)	60%	53,000	Front - S	13,000	0.251	0.282		
					Rear - TA	20,000	0.208	0.138		
					Trailer - TA	20,000	0.208	0.138		
Fully Loaded	20%	80,000	Front - S	20,000	1.558	1.52				
			Rear - TA	34,000	1.9	1.099				
Trailer - TA	34,000	1.9	1.099	1.5086	1.1204					
Composite Load Equivalency Factor (LEF) for "Trucks"									1.1745	0.90853



SUDAS Ch. 5F-1 (High Volume)

ESAL factors for individual axles were determined from AASHTO Design Guide. ESAL factors do not account for directional split. If 50/50 split, then divide ESAL factor in half. 2010 Iowa DOT traffic counts were used to develop this table.

Pavement Thickness Design

1993 AASHTO Rigid Pavement Structural Design

$$\log_{10}(W_{18}) = Z_R \times S_o + 7.35 \times \log_{10}(D+1) - 0.06 + \frac{\log_{10}\left(\frac{\Delta PSI}{4.5-1.5}\right)}{1 + \frac{1.624 \times 10^7}{(D+1)^{8.46}}} + (4.22 - 0.32 p_t) \times \log_{10} \left[\frac{(S'_c)(C_d)(D^{0.75} - 1.132)}{215.63(J) \left(D^{0.75} - \frac{18.42}{\left(\frac{E_c}{k}\right)^{0.25}} \right)} \right]$$

Or use SUDAS Chapter 5F-1

SUDAS Design Values

★ Field Test
★ Calculated

Subbase:	Natural			4" Granular			6" Granular			8" Granular			10" Granular			12" Granular			
CBR Value:	3	5	10	3	5	10	3	5	10	3	5	10	3	5	10	3	5	10	
Rigid Pavement Parameters																			
Initial Serviceability Index, P_o	4.5																		
Terminal Serviceability Index, P_t	Local Roads = 2.00 Collector Roads = 2.25 Arterials = 2.50																		
Reliability, R	Local Roads = 80% Collector Roads = 88% Arterial Roads = 95%																		
Overall Standard Deviation, S_o	0.35																		
Loss of Support, LS	1			0															
Soil Resilient Modulus, M_R Per NCHRP Project 128 $M_R = 1941.488 \times CBR^{0.6844709}$	4120	5840	9400	4120	5840	9400	4120	5840	9400	4120	5840	9400	4120	5840	9400	4120	5840	9400	
Subbase Resilient Modulus, E_{SB} * Assumed	Not Applicable			30,000															
Modulus of Subgrade Reaction, k , and Composite Modulus of Subgrade Reaction, k_c Use AASHTO Chapter 3, Table 3.2 and Figures 3.3 - 3.6 to determine	252	327	469	263	332	455	284	354	477	308	379	504	332	406	535	356	433	566	
Adjusted k or k_c for Loss of Support Use AASHTO Part 2, Figure 3.6	85	105	160	263	332	455	284	354	477	308	379	504	332	406	535	356	433	566	
Coefficient of Drainage, C_d	1.00			1.10															
Modulus of Rupture, S'_c $S'_c = 2.3 \times f'_c^{0.667}$ * Assumed 4,000 psi concrete	580																		
Modulus of Elasticity, E_c $E_c = 6,750 \times S'_c$ * Assumed 4,000 psi concrete	3,915,000																		
Load Transfer, J	J = 3.1 (Pavement Thickness < 8") J = 2.7 (Pavement Thickness ≥ 8")																		

Parameter Values Design & Actual

		TR640 Field Tests	
	SUDAS	Subgrade	Subbase
Loss of Support	1 (subgrade) 0 (subbase)	1.8 to 2.5	1.3 to 2.0
CBR SG	10	1.4 to 56	
CBR SB	55*		20-111
Modulus of Subgrade Reaction	k_c 284- 477 (6") k 252-469**	$k=50$ to 133	$k_c=66$ to 222
Coefficient of Drainage, C_d	1.0 (subgrade) 1.1 (subbase)	0.71 to 0.93	0.70 to 0.99

* Based on 30,000 M_R

** Per SUDAS, k is adjusted by reducing 200 to 300 if no subbase is used (due to loss of support)



TR640 Summary

What did we find out about Loss of Support with TR 640 testing?

- k_{C-fwd} were on average of 4 to 10 times lower than k_{C-dcp}
- k_{C-fwd} values provide a direct measure of stiffness while k_{C-dcp} is empirically estimated



TR640 Summary

- The k_{C-dcp} values do not account for loss of support under pavements in situ while the k_{C-fwd} values do
- Loss of support factors were within AASHTO recommended design, but higher than SUDAS suggested values
(1 for natural subgrade, 0 for subbase)

What are the implications?

- Found variable parameter values
- Further analysis of TR640 test results
- How reliable are our pavements?



Concrete Pavement Design/Analysis Inputs

Concrete Thickness	<input type="text" value="7.75"/>	inches
Total Rigid ESALs	<input type="text" value="7.461309"/>	
Reliability	<input type="text" value="50"/>	%
Overall Standard Deviation	<input type="text" value="0.35"/>	
Flexural Strength	<input type="text" value="500"/>	psi
Modulus of Elasticity	<input type="text" value="3,400,000"/>	psi
Load Transfer Coefficient	<input type="text" value="2.8"/>	
Modulus of Subgrade Reaction	<input type="text" value="67"/>	psi/in.
Drainage Coefficient	<input type="text" value="0.70"/>	
Initial Serviceability	<input type="text" value="4.50"/>	
Terminal Serviceability	<input type="text" value="2.00"/>	

Save and Close
Help

Asphalt Pavement Design/Analysis Inputs

WinPAS12
Solve for Reliability

- Lower reliability = Lower performance
- Higher maintenance costs

Concrete Pavement Design/Analysis

Reliability

Solve For

TR640 Data

Street Name	Age	PCC Thickness (in.)	AADT	Percentage of Trucks	Number of Trucks (2way)	PCI - Test Site Only	PCI- from IPMP	Reliability (using WinPAS 12 AASHTO 93)	Reliability Design Value - SUDAS
NW Greenwood St	23	8.5	2000	1.5%	30	83	*75	83%	80%
NW Greenwood St	36	8.25	2000	1.5%	30	38	*40	82%	80%
E63	22	8.5,8.0	1040	5.0%	52	46	81	93%	88%
Riverside Rd.	18	11.0	2910	20.0%	582	79	65	86%	88%
E23	26	6.75,6.75	150	5.0%	8	55	-	92%	88%
SW Westlawn Dr.	4	9.0,7.25	1000	1.0%	10	85	-	90%	80%
SW Logan St.	0	7.5	500	1.0%	5	100	-	99%	80%
West Main St.	5	7.0,7.5	500	3.0%	15	99	78	99%	80%
South 5th St.	3	8.0,8.0	680	2.0%	14	98	74	100%	80%
Valley View Dr.	15	9.75,9.0	8900	8.0%	712	77	72	50%	88%
9th Ave.	23	7.75	7600	5.0%	380	54	41	50%	88%
Cliff Rd.	19	7.75	1120	5.0%	56	78	67	92%	80%
Cliff Rd.	19	6.5,6.75	1120	5.0%	56	87	67	53%	80%
Meadowbrook Dr.	18	6.5	300	1.5%	5	97	-	99%	80%
W38 Locust Rd.	16	7.5,7.0	660	6.0%	40	92	76	90%	88%
175th Street	42	6.0,6.0	560	3.0%	17	35	-	50%	88%

Life Cycle Cost

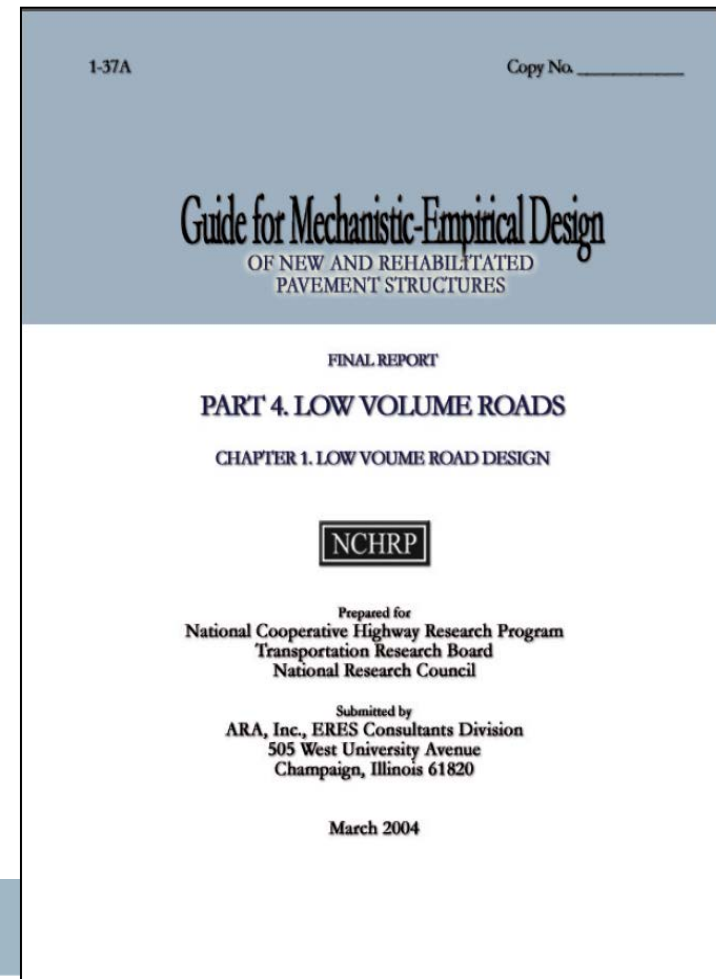
- How can we predict when maintenance is needed?
- How much maintenance and what will it cost?



Life Cycle Cost

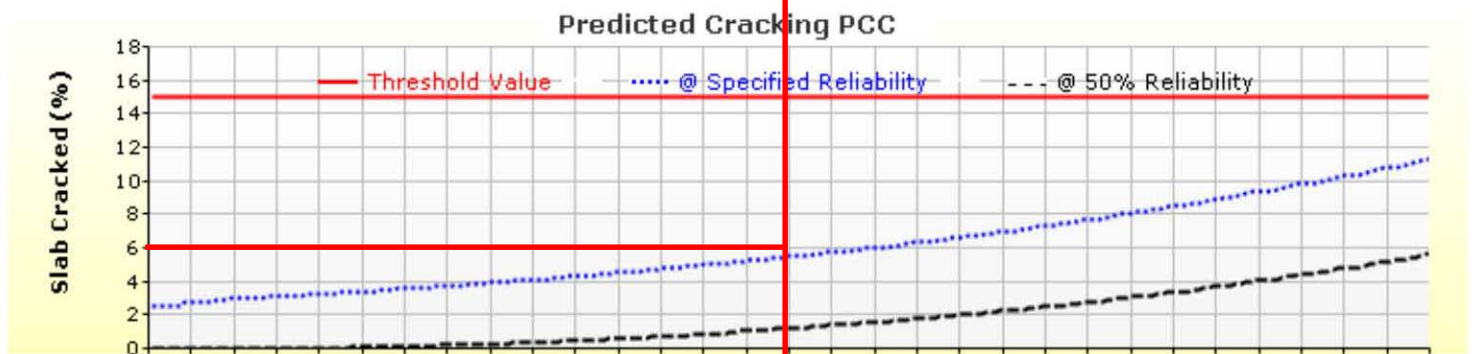
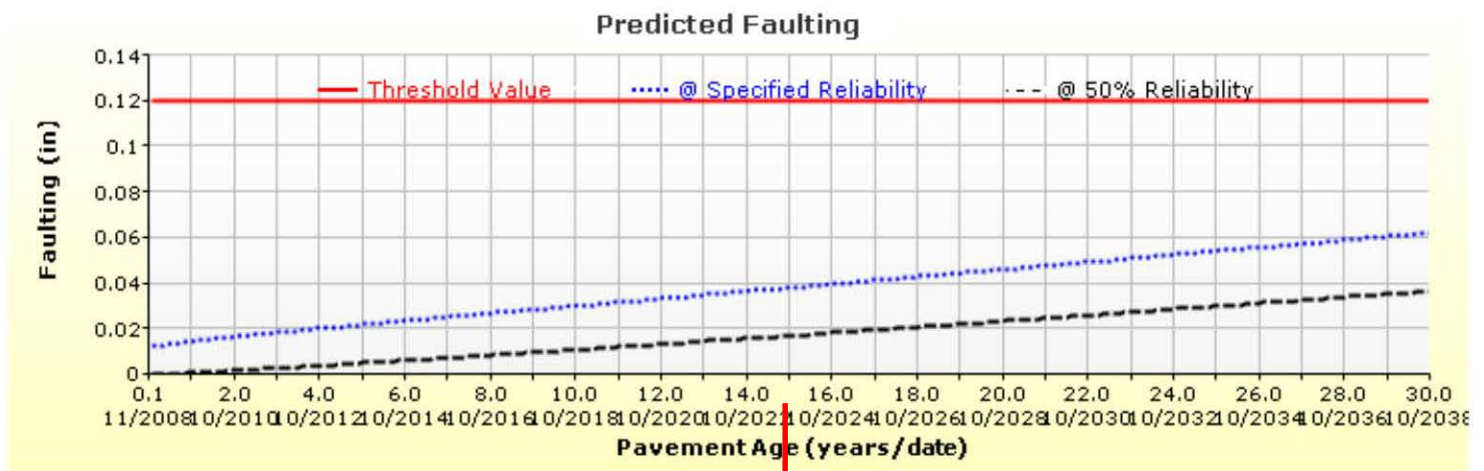
MEPDG (Mechanistic Empirical Pavement Design Guide)

- Determines loading directly from axle configurations and weights (No ESALs)
- More precise characterization of traffic but relies on the same input data used to calculate ESALs
- Costly Program



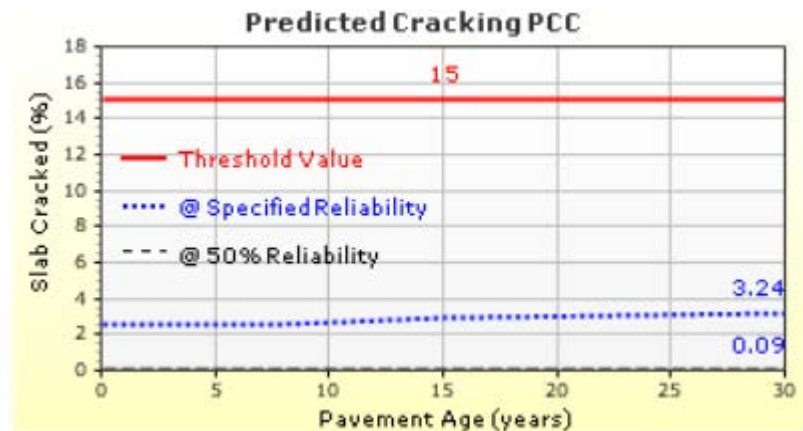
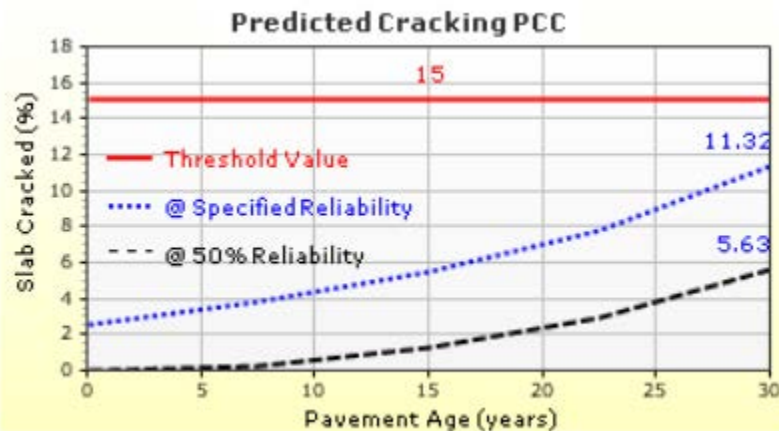
MEPDG

Analysis Output Charts



Life Cycle Cost

- Study two equal pavements - one w\subbase, one without
- Run MEPDG
- Then complete a life cycle cost estimate
- And the winner is.....



Life Cycle Cost

New Construction	Costs
Subgrade Preparation	\$2 per square yard
Subdrain	\$11 per lineal foot
Subbase (8" thickness)	\$10 per square yard
Fly-Ash Treated Subgrade	\$8 - \$10 per square yard
Cement Treated Subgrade	\$8 - \$10 per square yard
Geosynthetics	\$2 - \$5 per square yard
PCC Pavement (7")	\$40 per square yard

Life Cycle Cost

Rehabilitation	Costs
Partial Depth Patching**	\$25-\$30 per square foot
Full Depth Patching (M Mix)	\$65 - 80 per square yard
Joint & Crack Cleaning, Routing & Sealing*	\$2.00 per lineal foot
Joint & Crack Cleaning & Sealing*	\$1.25 per lineal foot
Diamond Grinding	\$1.70 - \$6.70 per square yard
Dowel Bar Retrofit	\$25 - \$35 per dowel bar

*If silicones are used, cost is approximately 2 times more than hot pour sealants.

** Cost on Major Quantities of Longitudinal patching can be \$12-\$20 per square foot.
Cost on night work can be as high as \$55 per square foot.

What have we learned?

- Soil modulus (M_R) varies during seasons and throughout life
- Distress related to Loss of Support
- Stabilization provides long term freeze thaw durability & stiffness
- Subbase isn't the only answer - treat the subgrade
- Factors critical in pavement design

Truck Traffic, C_d , k & k_c



Where do we go from here?

- Consider range of LOS values
- Use realistic design parameters or consider mitigation
- Pay attention to the subgrade
- Continued testing
 - Spring conditions
 - Re-visit same sites
- TR 640 Design Guide



Thank You

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