

Kings Covered Bridge Rehabilitation



Somerset County, Pennsylvania



William Collins, RLA



Samer Petro, P.E

Location



Middlecreek Township, Somerset County, Pennsylvania

History

1803	“Built” date on bridge (incorrect)
mid-1800’s	Probable construction period
1906	“Rebuilt” date on bridge - likely
1930’s	Bypassed with steel highway bridge
1930’s-2002	Used as a King Family farm building
1996	PA funding for stabilization
Fall 2000	Stabilized in place
2002	Acquired by S. Alleghenies Conservancy
2008	Acquired by Middlecreek Township
2009	Completed – bridge and site

Multiple Kingpost Truss with arch added

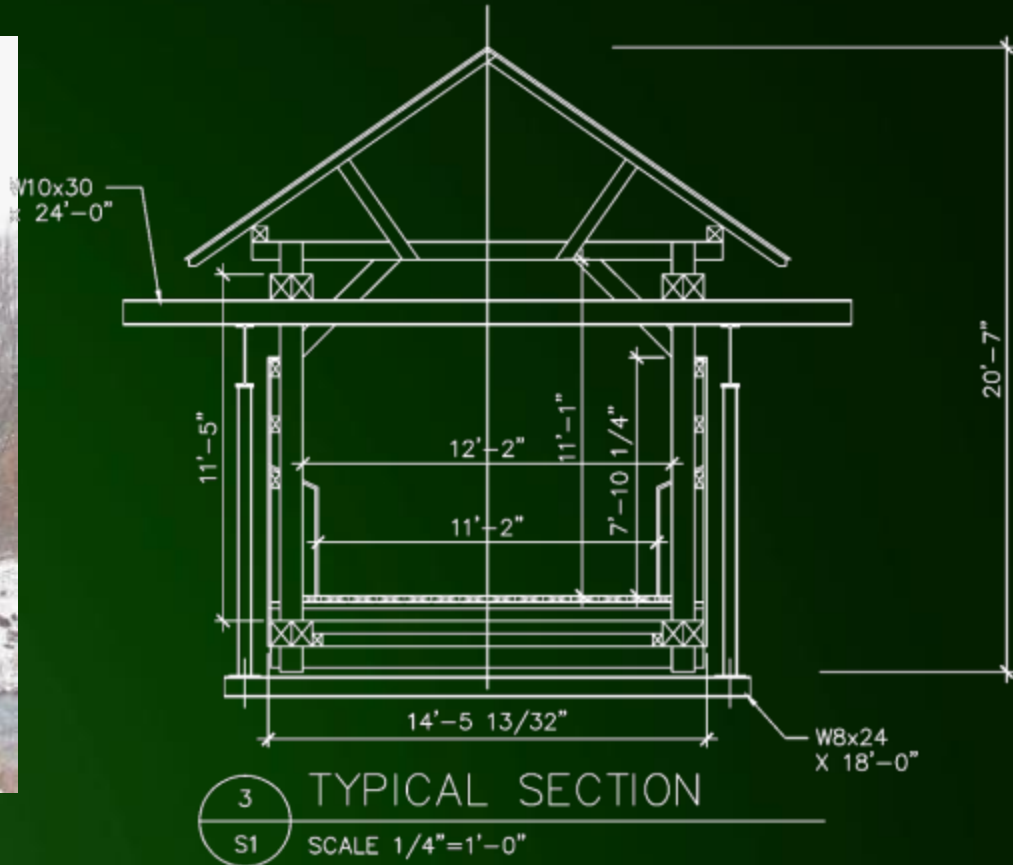


- **Retrofitted 1906 with nail-laminated arches creating “Arch-Truss”**
- **Arches “tied” to bottom chord**

Bridge data

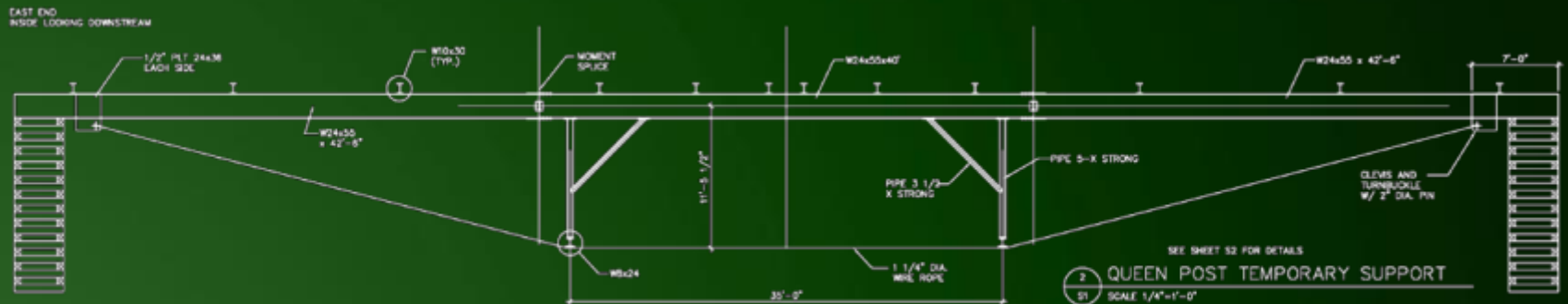
Length:	114 feet clear span
Width:	14'-6" out to out
Superstructure form:	Multiple Kingpost with retrofitted arches (1906)
Primary Species:	White Oak
Timbers members:	hewn, circular, up & down
Substructure:	local limestone
Hardware:	round nails

Stabilization



Engineering – DCF Engineering Inc, Cary, NC
Construction – Arnold M. Graton Associates Inc

Temporary Superstructure



Queenpost-tensioned trusses w/ needle beams

Interior



Used as a barn after bypass

Failures



Both lower chords, several posts and tie beams

Non-destructive Field Testing

Moisture testing

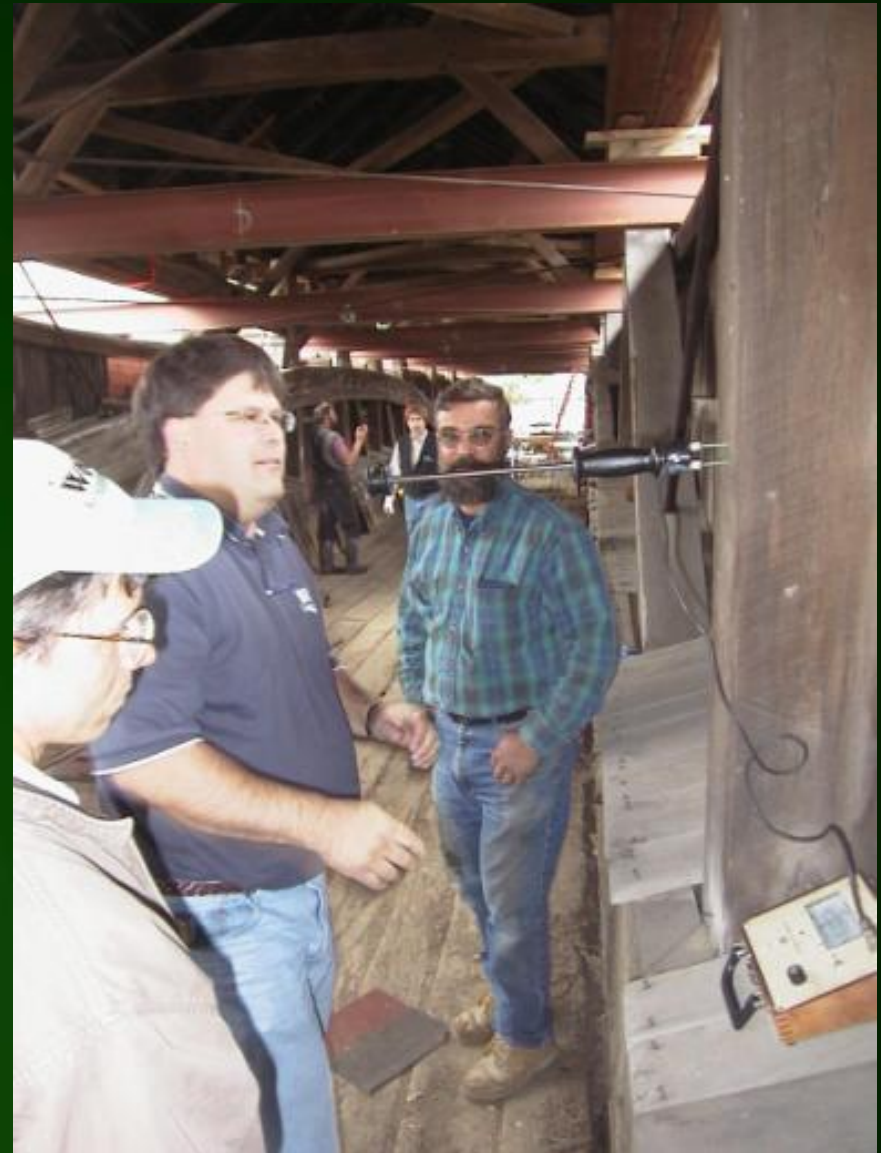
Technical Assistance

USDA Forest Service

Morgantown, WV

Forest Products Laboratory

Madison, WI



Non-destructive Field Testing



Resistance Drilling



Stress Wave Timer

Both chords had relative drilling resistance below 15%

Destructive Testing

*4-foot lower chord segment
removed for species
analysis by Forest Products
Laboratory*



Mapping



Lower chord segments



Lower tie beam / tail of truss post

Failure from compression force of truss brace



Lower Chord

Failure in both trusses

Substructure



Horizontal thrust from broken chords, struts ceased to work

Bed timbers

Note deformation



Retrofitted Struts

Typical failure at seats

Arches



Nail-laminated retrofits

Arches



Deformation and previous interventions

Thrust Block at Portal Post



Bearing



Chord seat at abutment

Roof assembly



Mortised, pinned, and wedged horizontal X-bracing

Post - upper tie beam, rafter sill

Cantilevered tie beams failed where leaks occurred



Truss Bracing
water damage
at truss post

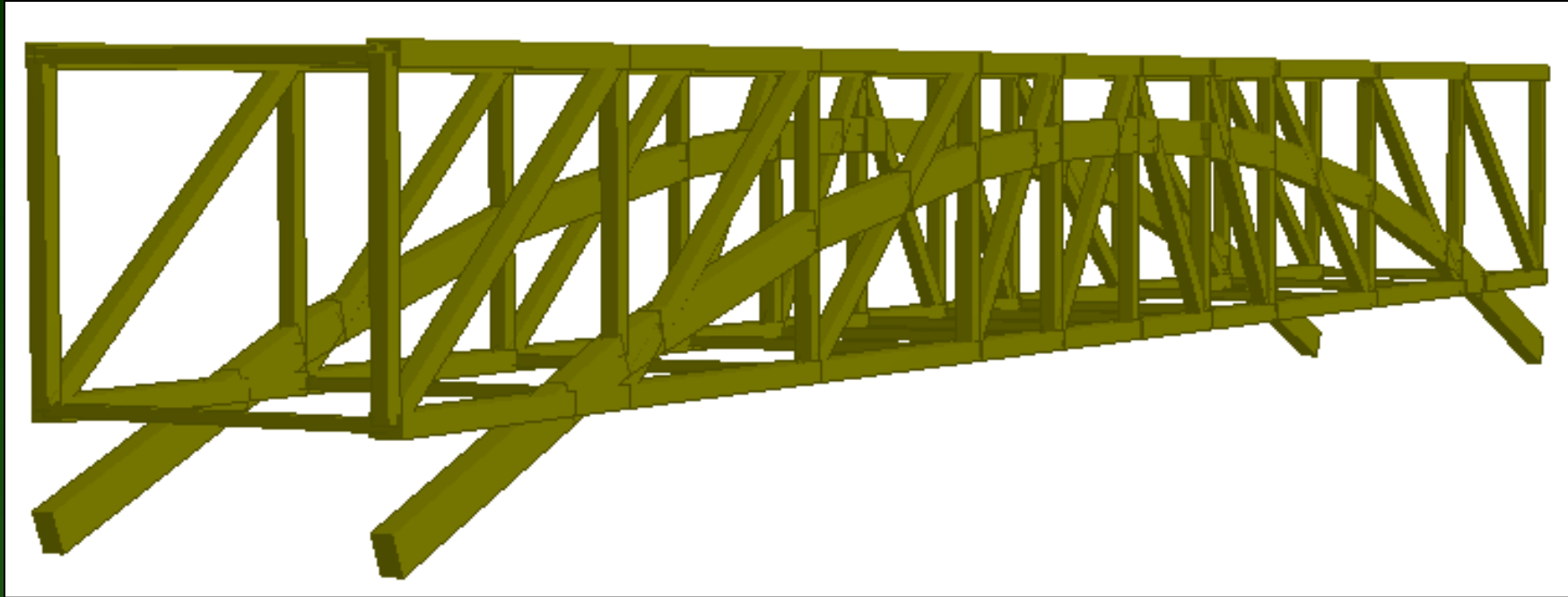
Preservation Philosophy



*Resource eligible
for National
Historic Register*

- *Rehabilitate for pedestrian use*
- *Retain historic fabric as much as possible*
- *Replace with in-kind materials*
- *Meet the Secretary's Standards*

Structural Analysis



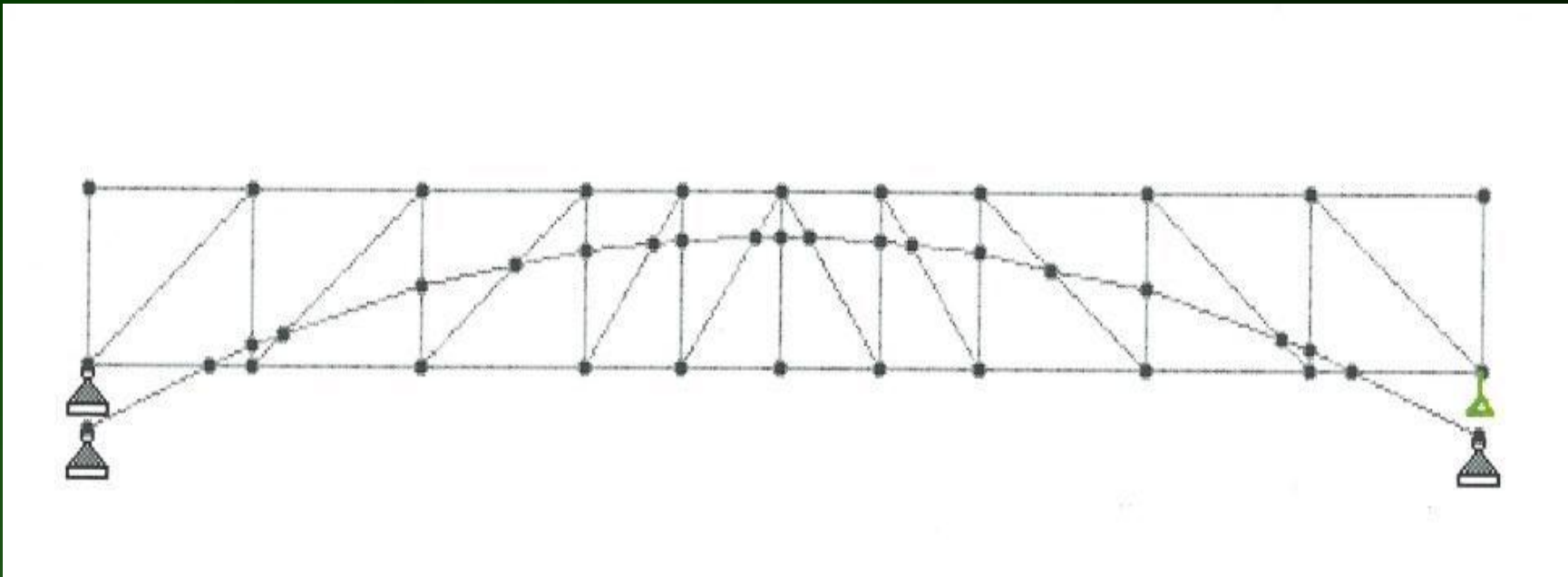
3-D rendering (STAAD Model) – *Samer Petro, P.E.*

- 3-D Model STAAD
- Provides member forces, moments, and deflections

Goal of Analyses:

1. Compare stresses to allowable stresses based on (NDS)
2. Understand arch-truss system

Modeling

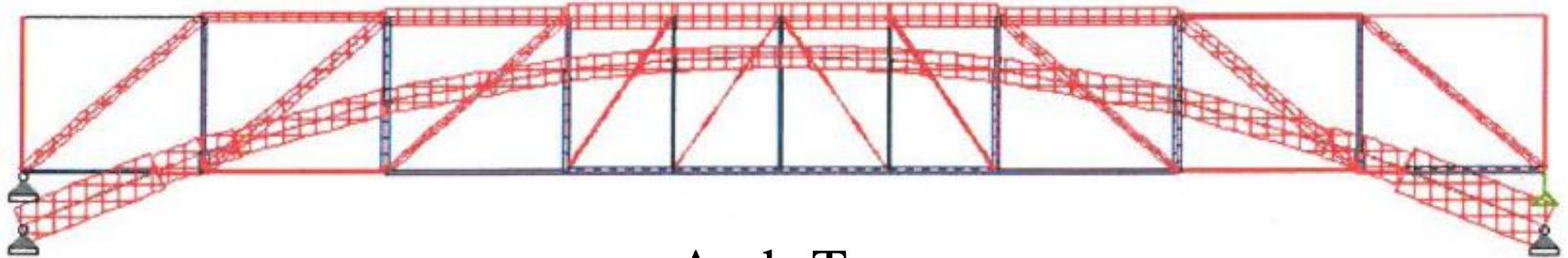


- Ends of diagonals and ends of posts pinned (free to rotate)
- Chord members and arches continuous
- Multiple kingpost modeled as pinned

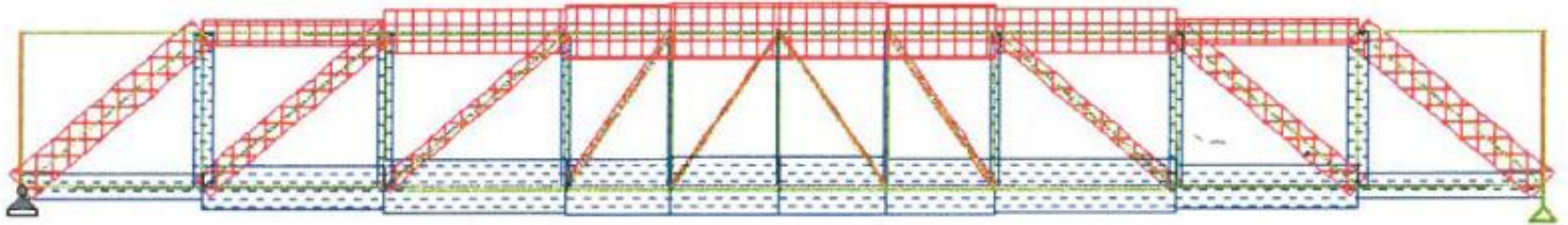
Loads

- **Dead loads:** approximated by field measurements and using white oak density of 43 pcf (MOE 1.4M psi)
- **Live load:** Pedestrian load of 85 psf (AASHTO)
- **Snow Load:** 35 psf
- **Wind Load:** 12.5 psf based on wind velocity on 100 mph (ASCE 7)
- **Load Combination:** $[\text{dead load} + \text{wind} + \text{live} + \text{snow}] * 0.75$ (ASCE 7)

Stress Distribution



Arch-Truss



Truss

Repair / Solutions



Dapped lower chords to permit laminated arches to extend forces directly into the abutments

Abutment Repairs



Excavated abutments, buttressed with flowable backfill

Truss Repairs



Post splices and replacement

Truss Repairs

Post splice

Innovative GFRP rods embedded in epoxy

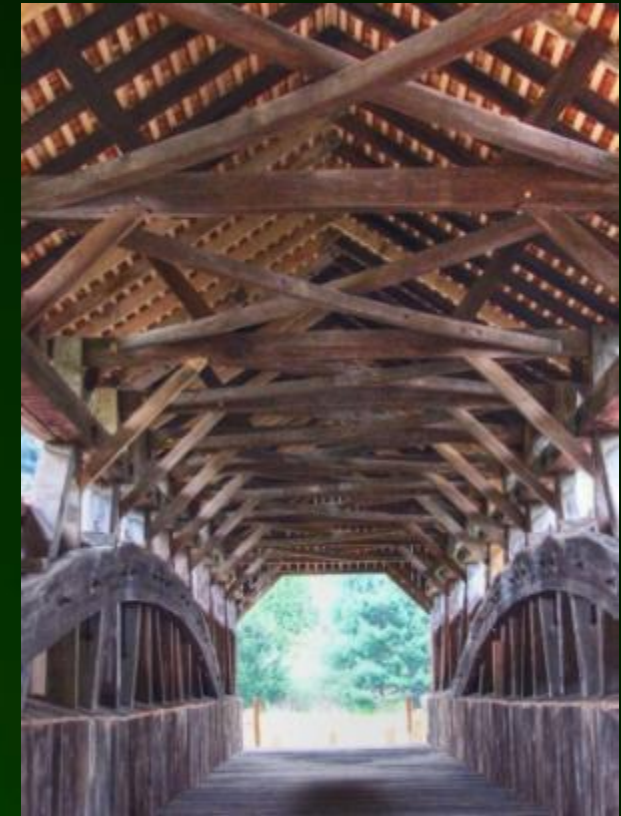
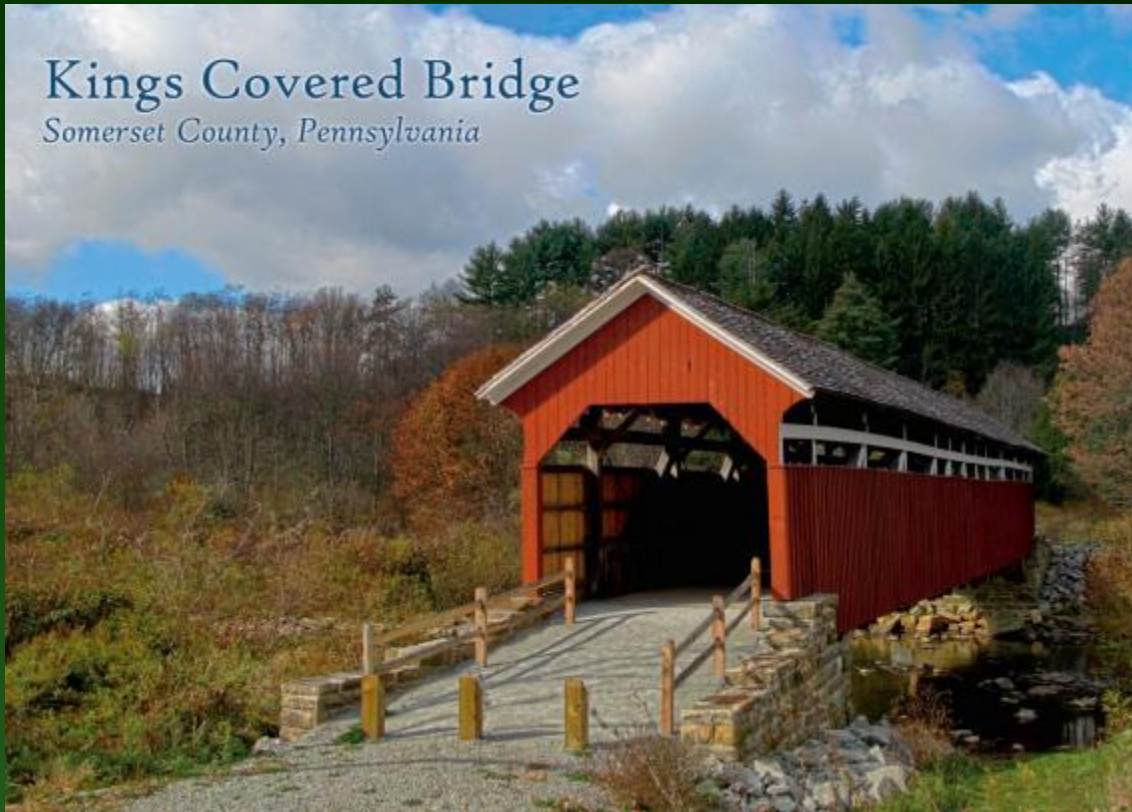


Chord

Traditional white oak “joggle”



Engineering Results



- Arches: are structurally dominant
- Trusses: lower chord in tension and max @ mid-span (expected)
- Arch-truss system: maximum compressive forces in arches at ends
- All member stresses well below allowable values
- Deflections due to dead and live loads below AASHTO limits

Completion



Before – stabilized



After – restored

Modjeski Award for Historic Preservation, 2008
Preservation Pennsylvania

Completion

Before



After



Budget

\$ 90,000

Stabilization - 1996 (Source – PA DCED)

Engineering, construction, funding strategy

\$945,000

Rehabilitation

Engineering, construction, environmental

(Sources)

\$595,000

FHWA Enhancements

\$340,000

FHWA National Covered Bridge

\$ 10,000

Rockwood Area Historic Society

\$1.035 M

TOTAL

Technical Team

Prime Consultant – Simone Collins Inc.

Structural Engineer – Samer Petro (*formerly of Gannett Fleming Inc. now at Herbert Rowland Grubic*)

Historic Consultant – Dr. Emory Kemp

Stabilization Engineer – DCF Engineering Inc.

Scientific Investigation – Forest Products Laboratory

Stabilization Contractor – Arnold M. Graton Assoc.

Rehabilitation Contractor – Allegheny Restoration

Surveyor – Paul C. Rizzo Inc.

Permit Assistance - Somerset Conservation District.

Project Partners

Client – Southern Alleghenies Conservancy

Funding Partner – Federal Highway Administration

Funding Partner – Pennsylvania Commonwealth
(PennDOT and DCNR)

Funding Partner – Rockwood Area Historic Society

Funding Partner – Somerset County

Project Administration – PennDOT

Ultimate Owner – Middlecreek Township

Steward / Donor – King Family

Contacts



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