

# Development of timber bridges

Inventive design by Bloc-Glueing  
and timber-concrete-composite

Field report from practice in central  
Europe

# History

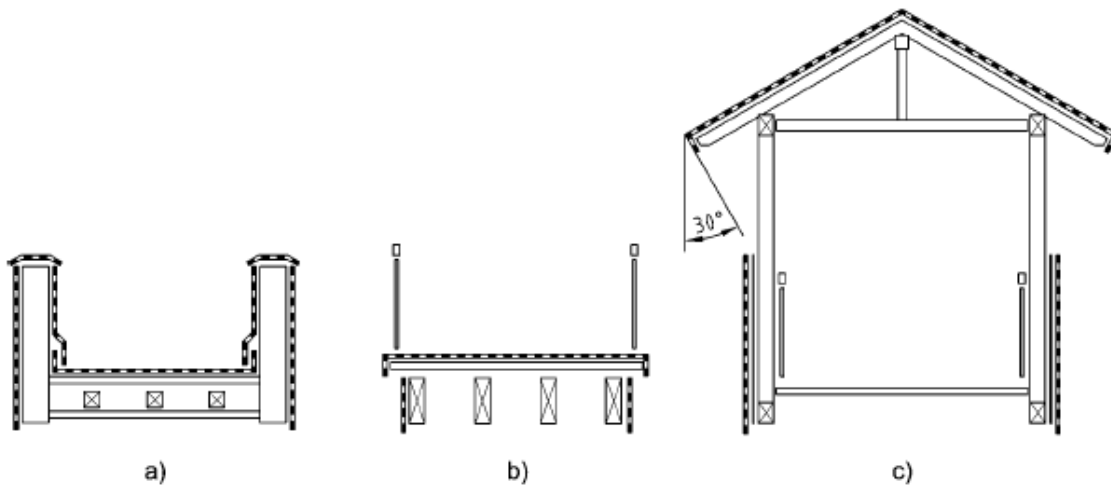
evidence of  
durability

constructive  
wood protection of  
the structure



# Requirements

accordance with German DIN 1074  
as standard - Issue 09/2006



State of the art "protected structures"

durability  
of bloc laminated structures



## System of bloc gluing



In production  
different way of orientation



## Horizontal Bloc-Lamination



## Bridge Gera/Ronneburg - D

Length: 225,0m

Width: 2,5-3,8m

Built: 2006





# Bridge Gera/Ronneburg - D

Length: 225,0m

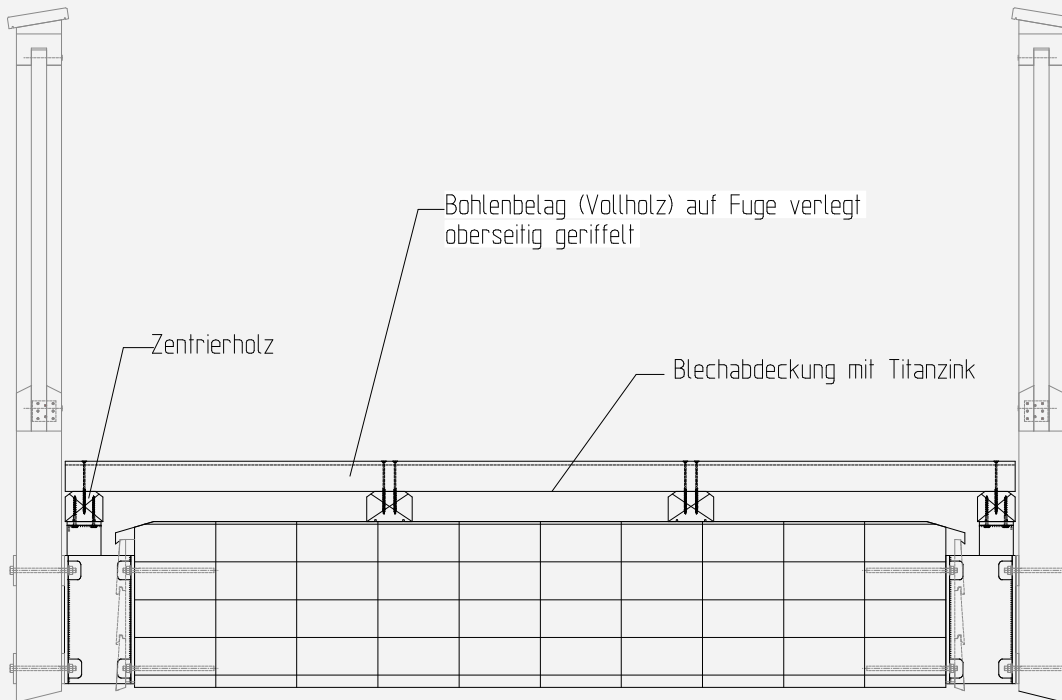
Width: 2,5-3,8m

Built: 2006

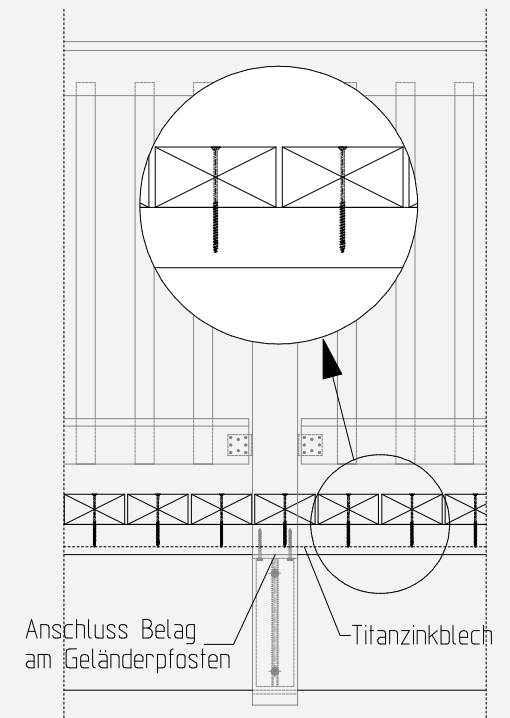


# Wooden decks on girder / blocklaminated bridges

Querschnitt



Ansicht



Winschoten - NL

Length: 75,0m

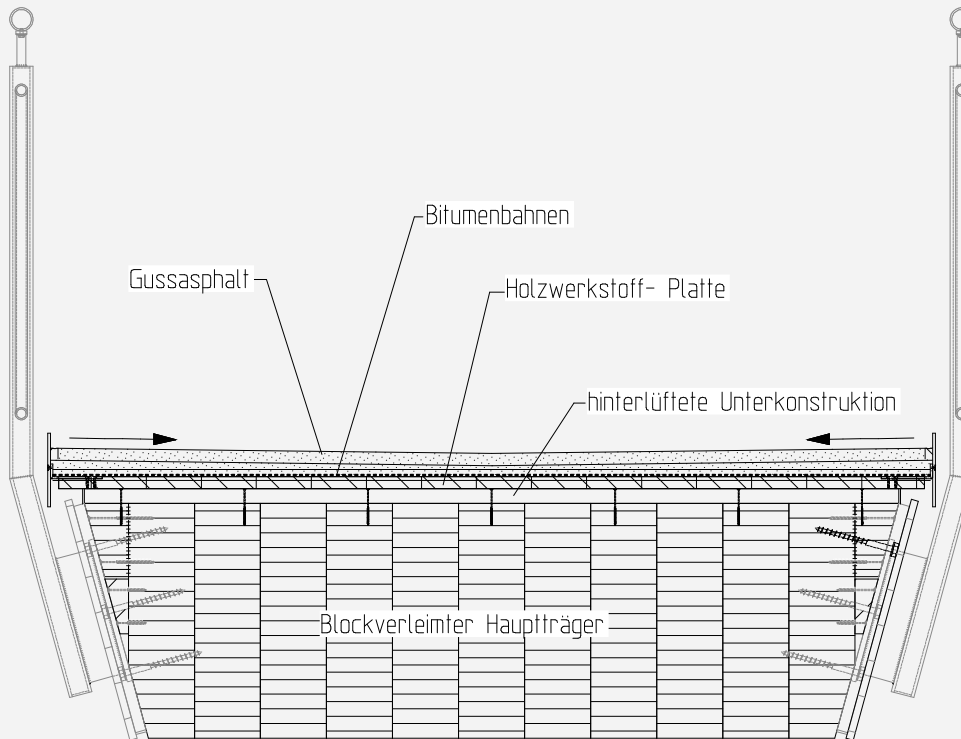
Width: 2,5m

Built: 2005

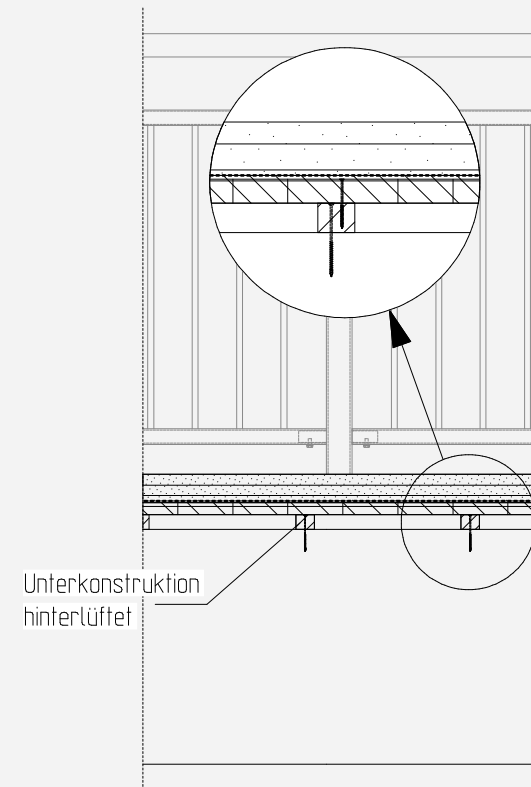


# Asphalt on block carrier

Querschnitt



Ansicht



# Bridge Schwäbisch Gmünd - D

Length: 28,0m

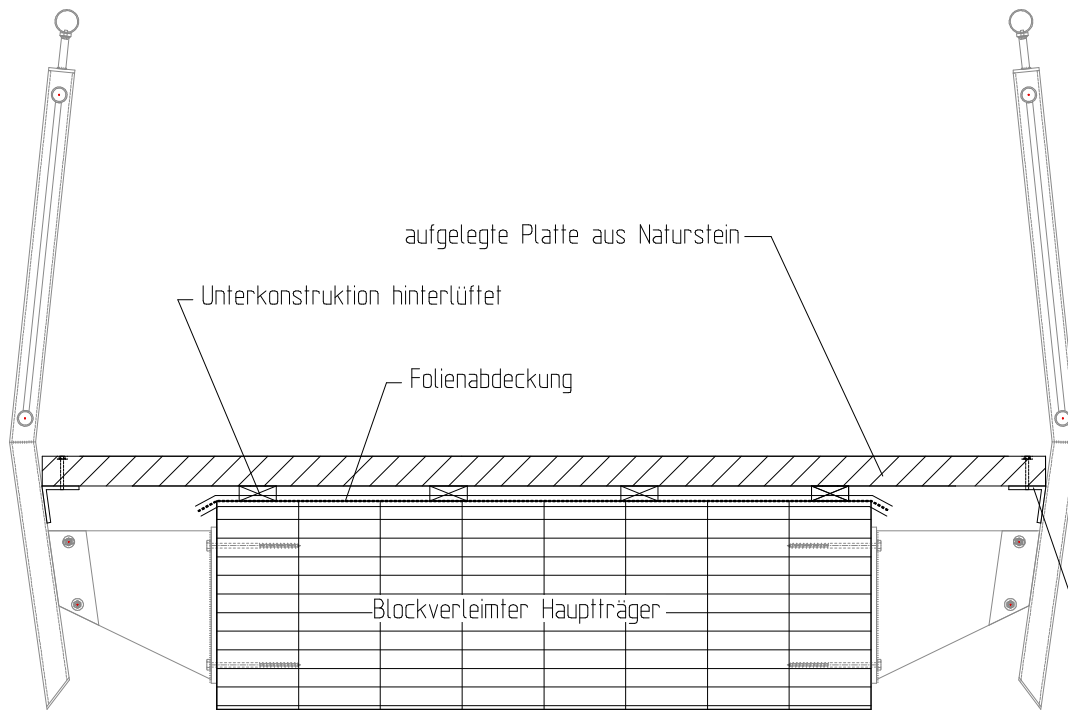
Width: 2,5m

Built: 2013

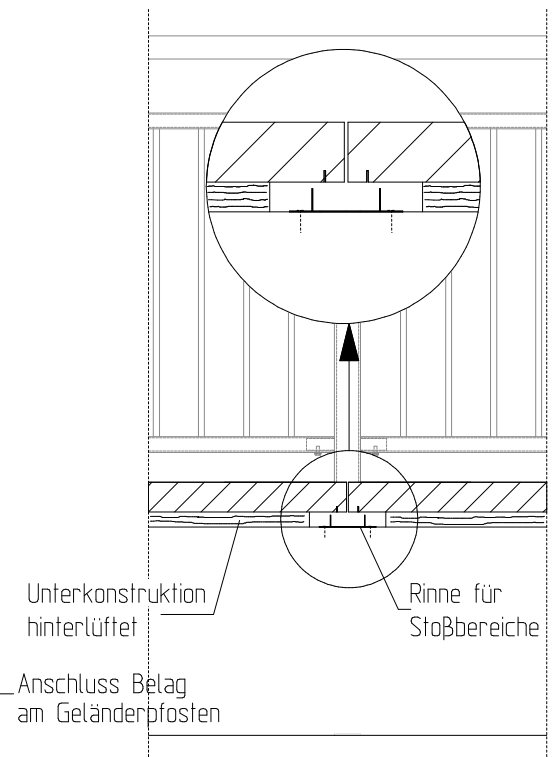


# Natural stone on block carrier

Querschnitt



Ansicht



## vertical Bloc-Lamination



# Bridge Hochstetten - D

Length: 45,5m

Width: 2,5m

Built: 2003





## Bridge Hochstetten - D

Length: 45,5m

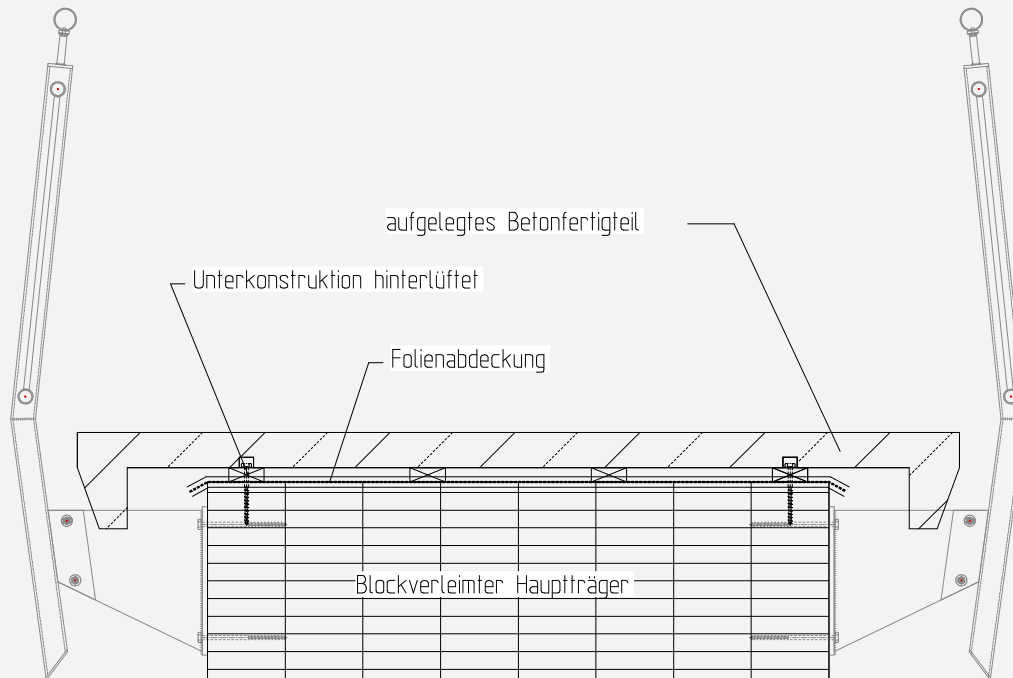
Width: 2,5m

Built: 2003

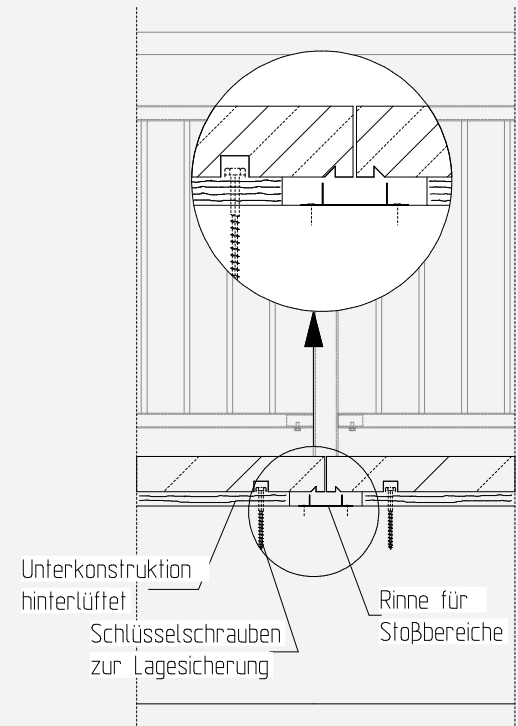


# prefab concrete deck on block carrier

Querschnitt



Ansicht



# Bridge Almere - NL

Length: 75m

Width: 3,0m

Built: 2007



# twisted Bloc-Lamination



# Bridge Sneek-NL

Length: 32,0m

Width: 8,8m

Built: 2010



## Bridge Sneek-NL

Length: 32,0m

Width: 8,8m

Built: 2010



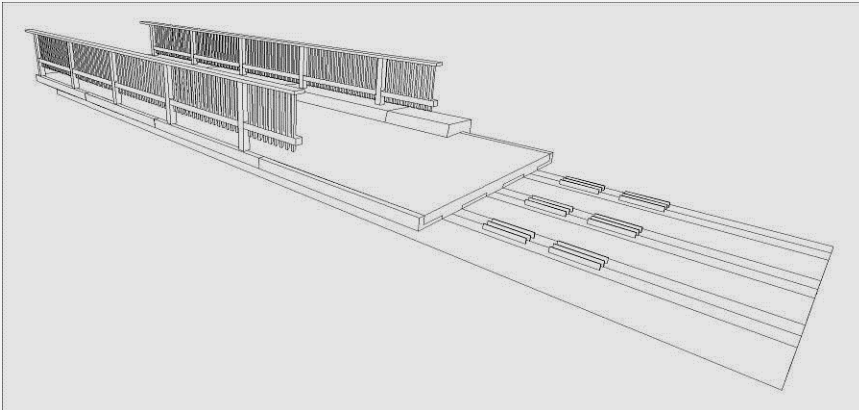
## Timber concrete composite

### **Advantages in comparison to conventional timber bridges:**

- higher load capacity with lower height of construction
- good structural wood protection through cantilevered concrete slab on the top side
- optimal load spreading of point loads by the concrete slab
- better cross bracing
- use of proven details in connections to the concrete

### **Advantages in comparison to conventional concrete bridges:**

- lower weight of the superstructure and thus more efficient structure
- fast and efficient installation with high degree of prefabrication without extensive formwork
- cost savings in foundation and the abutment
- improved energy balance and eco-balance, sustainability through CO<sup>2</sup> reduction



## Timber concrete composite

Option 1: HBV-Shear connector  
bridge Ruhpolding - D





bridge Ruhpolding - D



with glued in metal sheetings



bridge Winschoten NL



bridge Winschoten NL



bridge Winschoten NL



Installation without supporting structure / scaffolding

# Bridge Winschoten-NL

Length: 40,0m (23/17m)

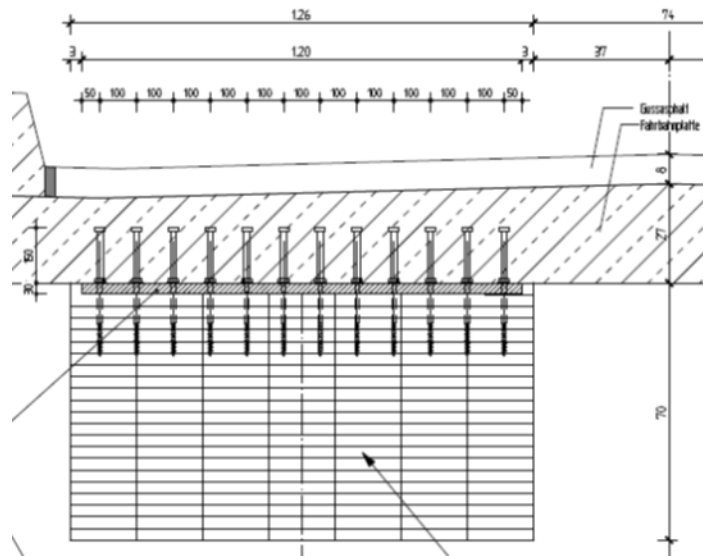
Width: 4,0m

Built: 2012

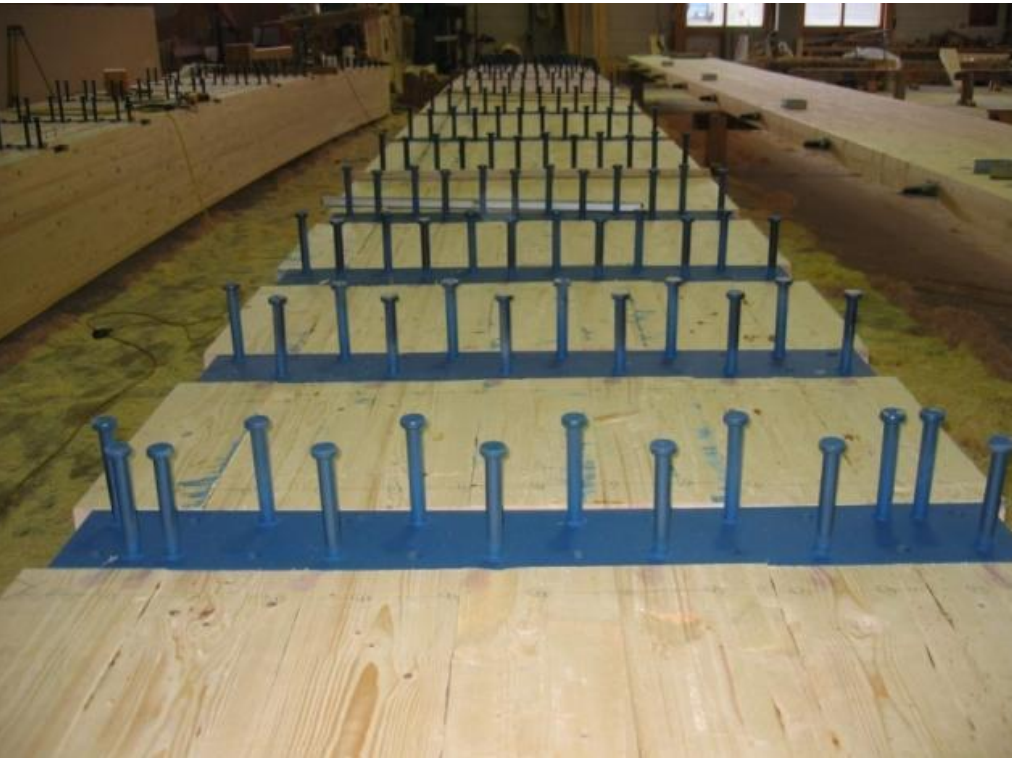


timber – concrete – composite (TCC) bridges

Option 2: head bolts



bridge Wippra - D



with shear connector



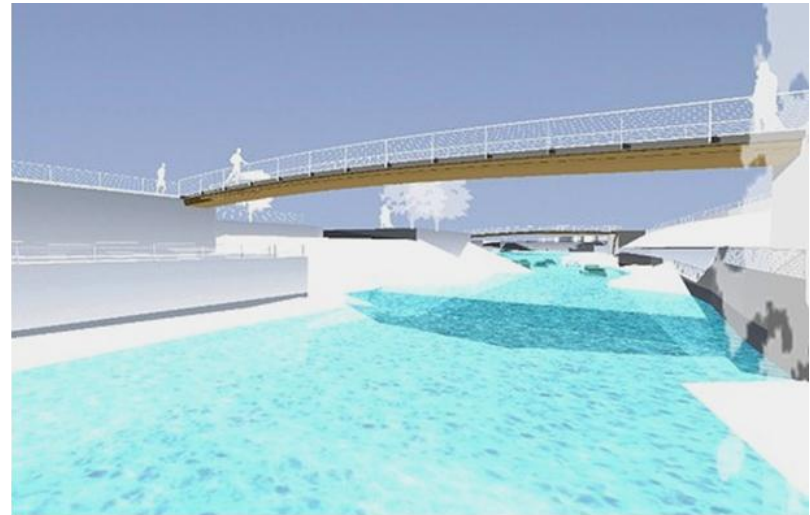
bridge Wippra - D





## Timber concrete composite

Option 3: notches and glued in reinforcement bars  
Bridges in Schwäbisch Gmünd DE



design: graf ingenieure, Schwäbisch Gmünd - D

bridge Schwäbisch Gmünd DE



Notches with glued in rods (construction steel)

## Bridge Schwäbisch Gmünd - D

Length: 28,0m

Width: 3,2m

Built: 2013



# Bridge Schwäbisch Gmünd - D

Length: 28,0m

Width: 3,2m

Built: 2013



## Bridge planning Lohmar- D

Length: 40,0m

Width: 4,5m

Built: 2013/14



Bridge in progress: Lohmar- D

Length: 40,0m

Width: 4,5m

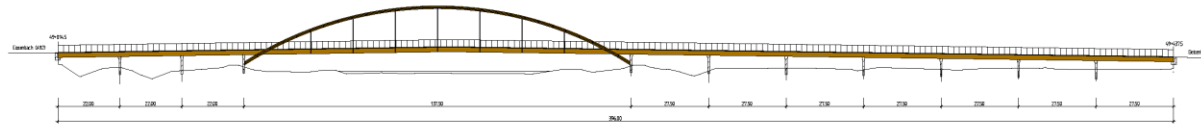
Built: 2013/14



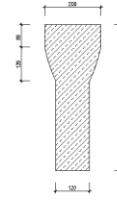
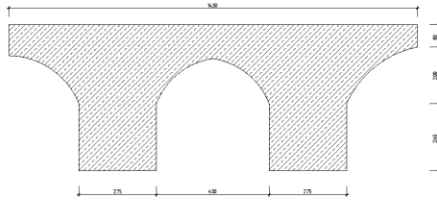
# Design for the future?!

Anhang 1: Längsschnitt und Grundansicht

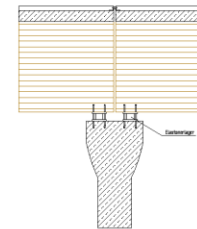
Längsschnitt mit Darstellung der Pfeiler und Widerlager M-1500



Betonpfeiler Regtquerschnitt M-1500

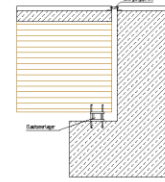


Stahlblech von zwei Brückenelementen M-150

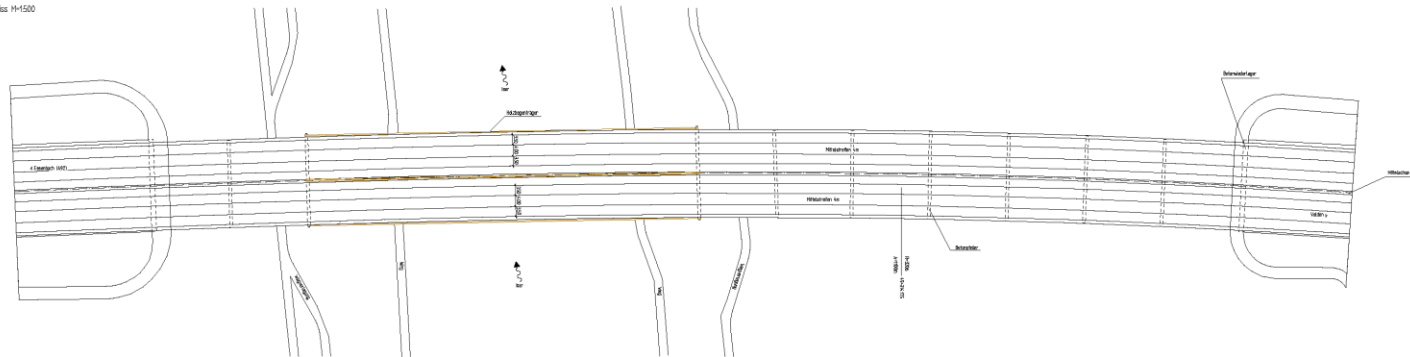


Stahlschrauben für Eisenbeton  
Deckelblech Ab 74 1254

Betonwiderlager



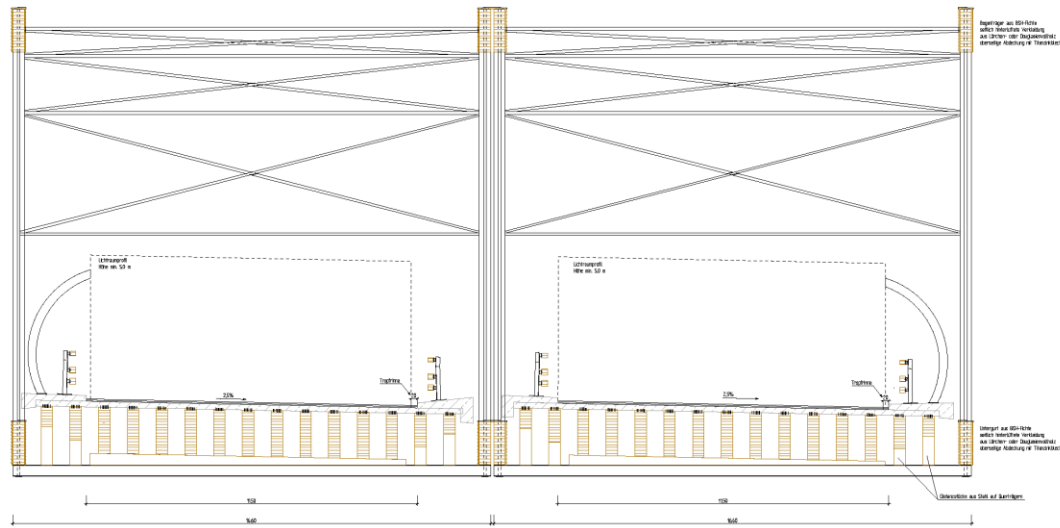
Grundriss M-1500



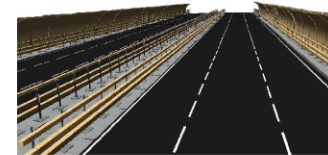
# Design for the future?!

## Anhang 2: wesentliche Querschnitte der Brücke

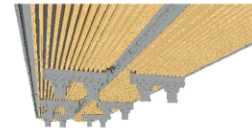
Regelquerschnitt des Brückenelementes mit Bogenwerk in der Höhe H=150



Deckenoberseite



Deckenunterseite



Regelquerschnitt der Brückenelemente ohne Bogenwerk H=150

