

MICHIGAN STATE  
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# Smart Sensing Technology for Infrastructure Monitoring

Supported by FHWA and USDOT

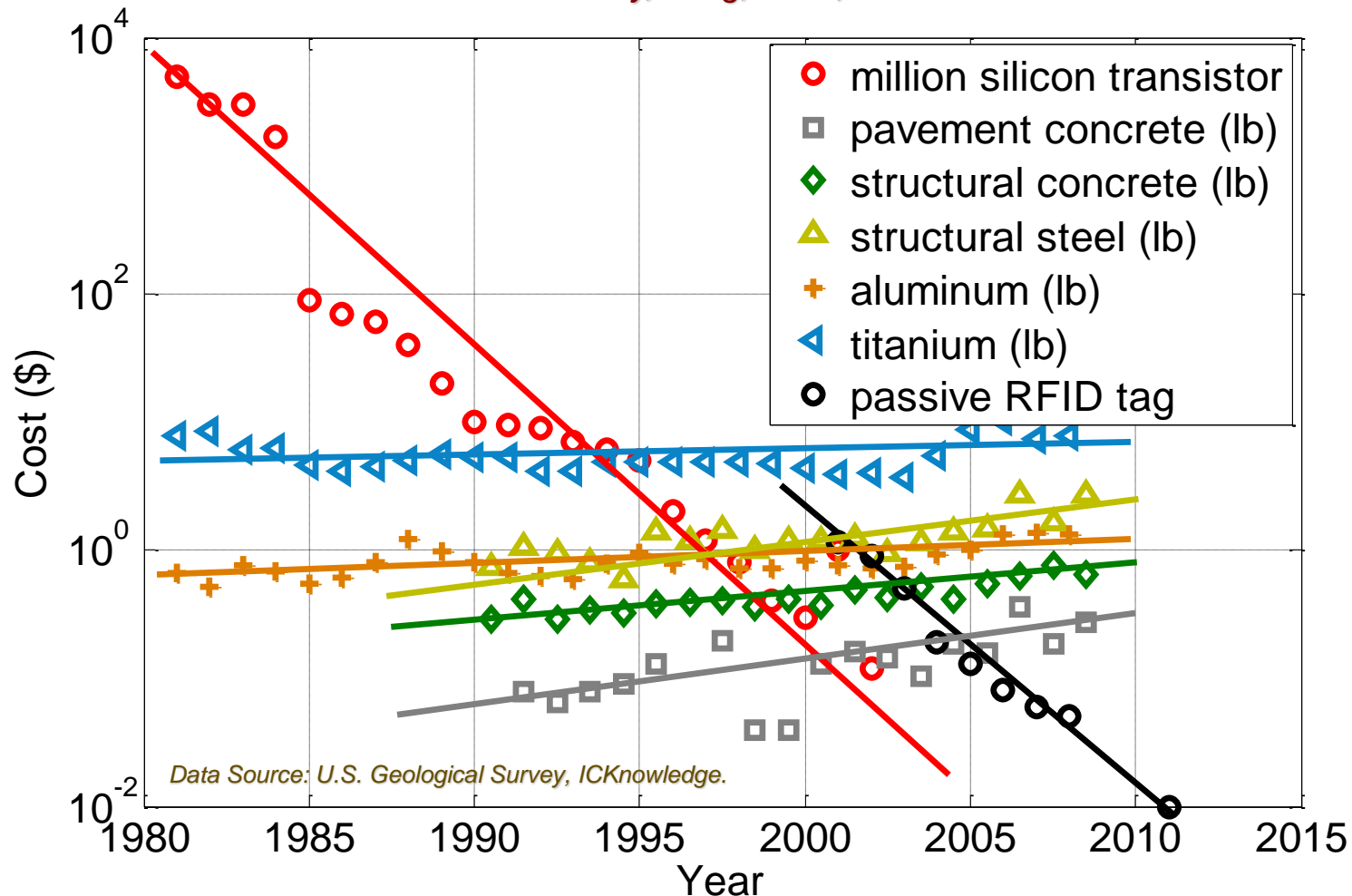


**Nizar Lajnef, Imen Zaabar,  
Shantanu Chakrabartty and Neeraj Buch**

Michigan State University

# Moore's Law and Structural Health Monitoring

Chakrabartty, Feng, Aono, SPIE 2013.



- Economically viable to embed a million transistor IC in every concrete brick, on a pound of titanium alloy, a pound of steel, ...

# **Sensing Issues in Civil Structural Health Monitoring**

- **Cost**
- **Size**
- **Power Source**
- **Maintenance – Maintenance free sensors**
- **Data meaning and interpretation**
- **Ease of installation and use**
- **Data type and format – Integration with existing management systems**
- **Extreme events monitoring**

# Two Technologies

**Long-term Tagging Technology**

**Events Detection and  
Condition Monitoring Technology**

# Pavement Tagging Technology

## PCC Mixture Design Inputs

Cement Content (lbs)

Type of cement

Supplementary Cementitious Materials (lbs)

Type of SCM

Coarse Aggregate (lbs)

Aggregate Geology

Coefficient of thermal expansion

Fine Aggregate (lbs)

Aggregate Geology

Water (lbs)

Admixture(s) (fl.oz)

Type of admixture(s)



# Pavement Tagging Technology

## **Fresh Concrete Properties**

Slump (inches)

Unit Weight (lb/ft<sup>3</sup>)

Concrete Temperature (°F)

Entrained Air (%)

## **Hardened Concrete Properties**

Compressive Strength (psi)

Flexural Strength (psi)

Elastic Modulus (psi)

Measure CTE

## **Construction**

Ambient Temperature at the time of concrete placement (°F)

Relative Humidity at the time of concrete placement (%)

Wind Speed (mph)

Curing material

# Pavement Tagging Technology

## Pavement Design

Slab thickness (inches)

Base thickness (inches)

Base type

Subbase thickness (inches)

Subbase type

Resilient Modulus of base (psi)

Resilient modulus of subbase (psi)

Modulus of subgrade reaction (psi/in)

Type of subgrade

Joint spacing

Joint sealant type

Dowel diameter

Dowel spacing

Dowel bar material

# Pavement Tagging Technology

Piezonix

Program Construction Data | Upload Pavement Properties

Date tag was placed 1/11/2016 [15]

Location tag was placed

Truck #

Paver type, make and model, wheeled or tracked

Material transfer vehicle used?  Yes

**Asphalt Pavement Information**

Job Mix Formula Binder Content (%)

Job Mix Formula Binder Performance Grade

Job Mix Formula RAP content (%)

Job Mix Formula Nominal Maximum Aggregate Size NMAS (mm)

Job Mix Formula %Passing 1/2inch sieve

Job Mix Formula %Passing #4 sieve

Job Mix Formula %Passing #200 sieve

Job Mix Formula Number of Gyration

Job Mix Formula Design Air Void Content (%)

Job Mix Formula Design Voids in the Mineral Aggregate VMA (%)

Job Mix Formula Design Voids Filled with Asphalt VFA (%)

Job Mix Formula Virgin Aggregate Specific Gravity

Job Mix Formula RAP Binder Content (%)

Job Mix Formula RAP Aggregate Specific Gravity

Ignition Oven Correction Factor (%)

In-place density (lb/ft<sup>3</sup>)

**Environmental Conditions**

Weather conditions

Ambient temperature data (°F)

Temperature of mix where tag was placed (°F)

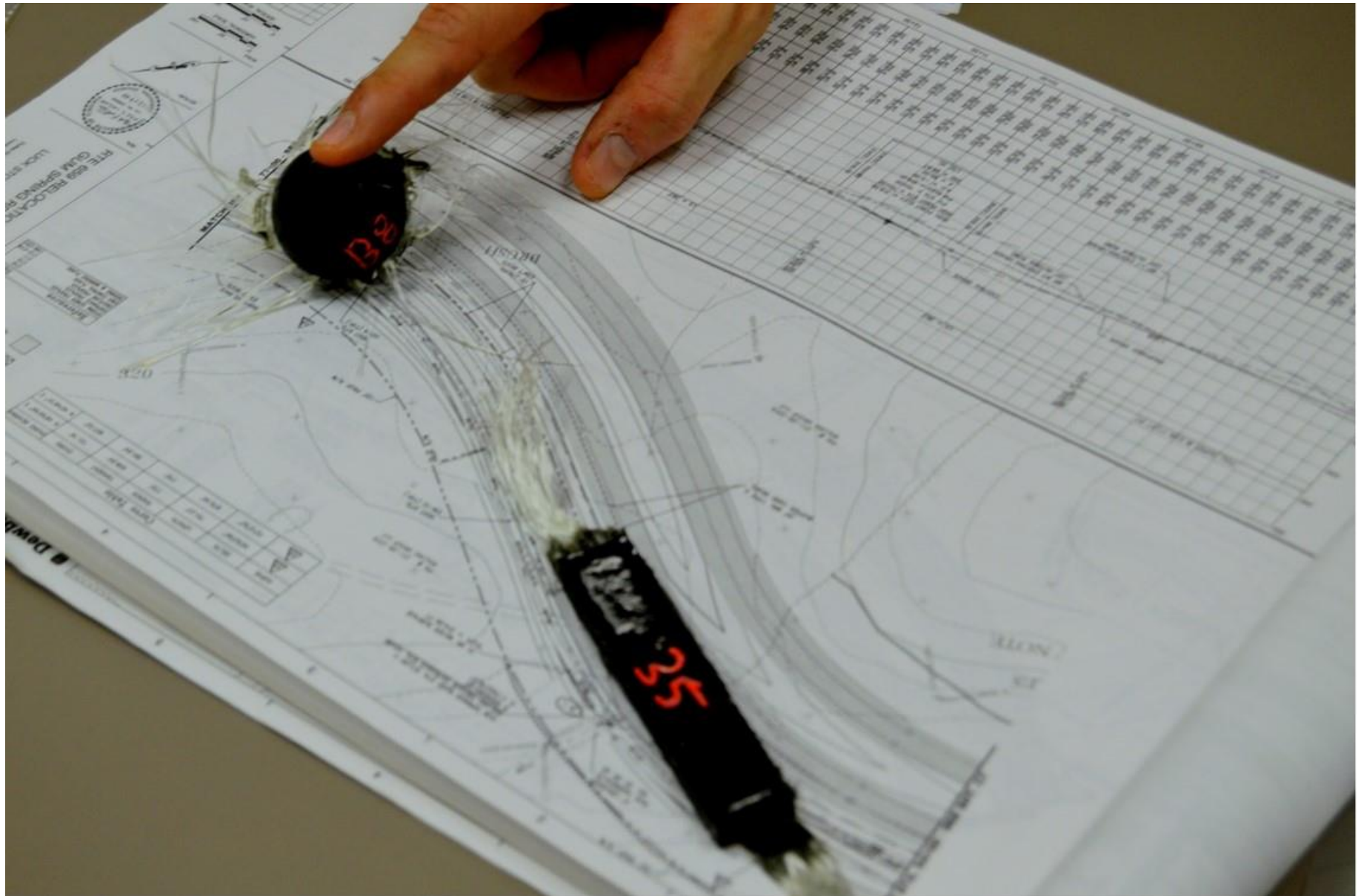
Save RESET



# Pavement Tagging Technology



# Pavement Tagging Technology





# DEMO

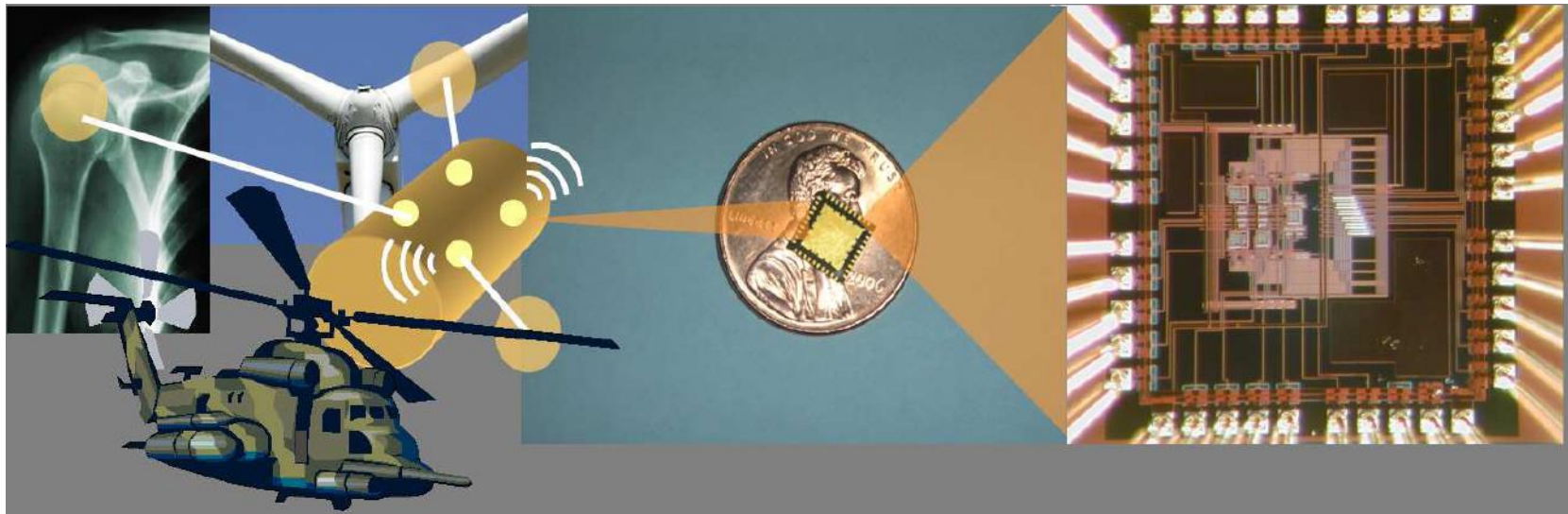
# Two Technologies

Long-term Tagging Technology

**Events Detection and  
Condition Monitoring Technology**

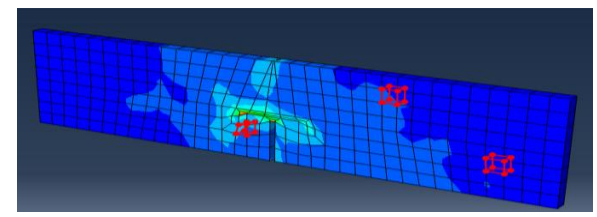
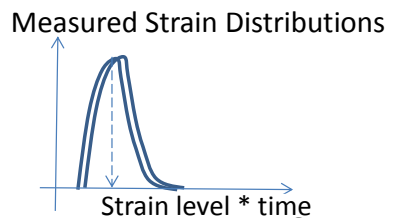
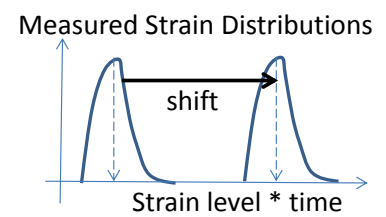
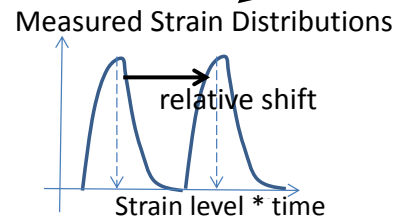
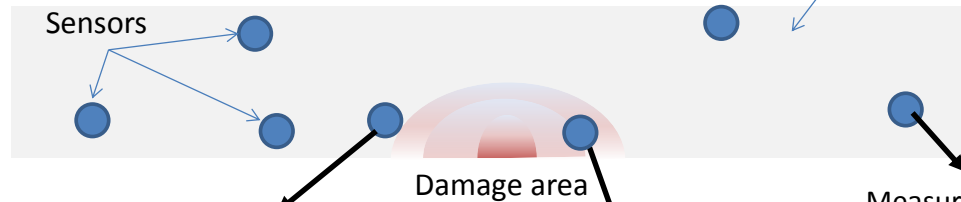
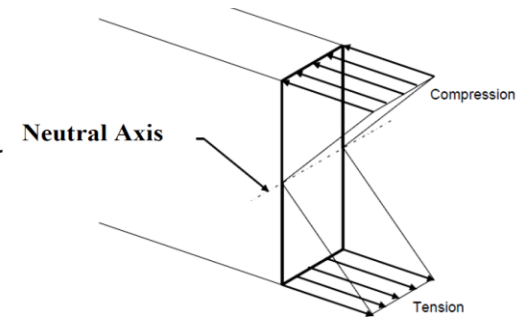
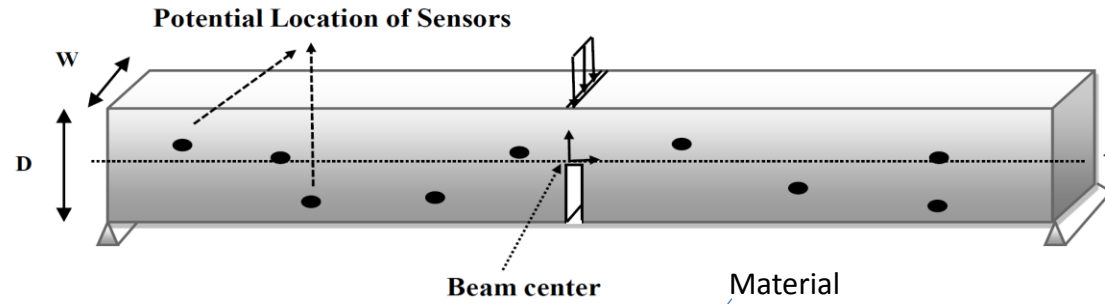
# MSU PFG Technology

- Sensors embedded inside “smart structures” that can self-prognosticate damage and mechanical failure.
- **Zero Maintenance Sensors:** Operational life of sensors comparable to the useful life of the structure – **Powering is one of the key challenges.**

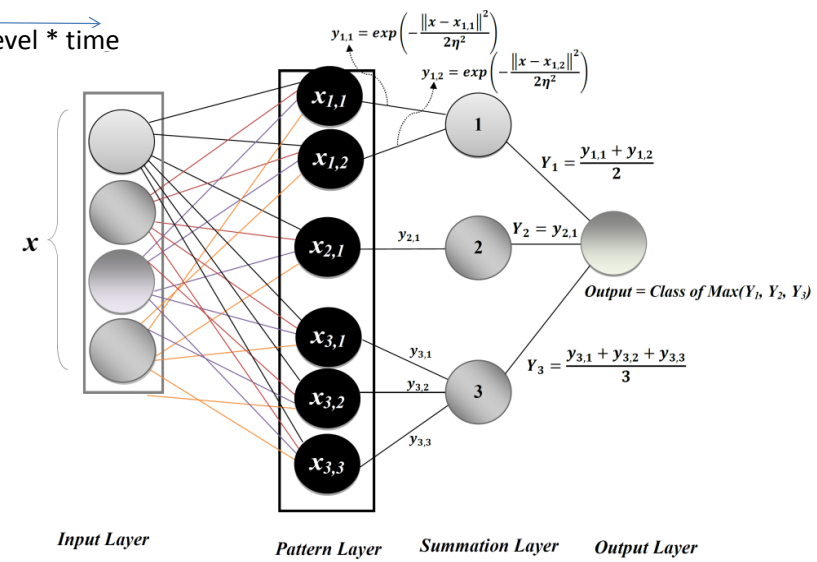
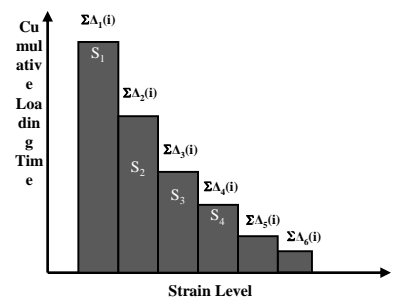
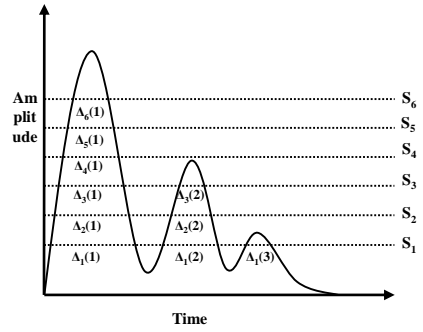


## Sensor Size and Powering

# Damage



Further from damaged area = less effect = smaller shift

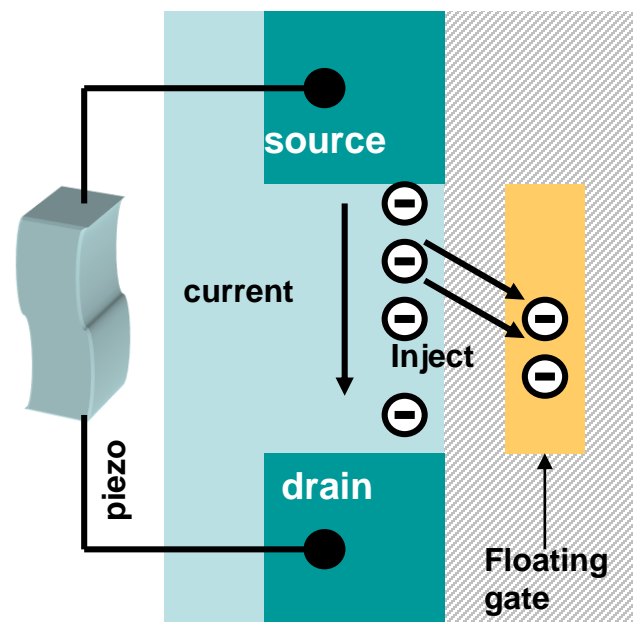
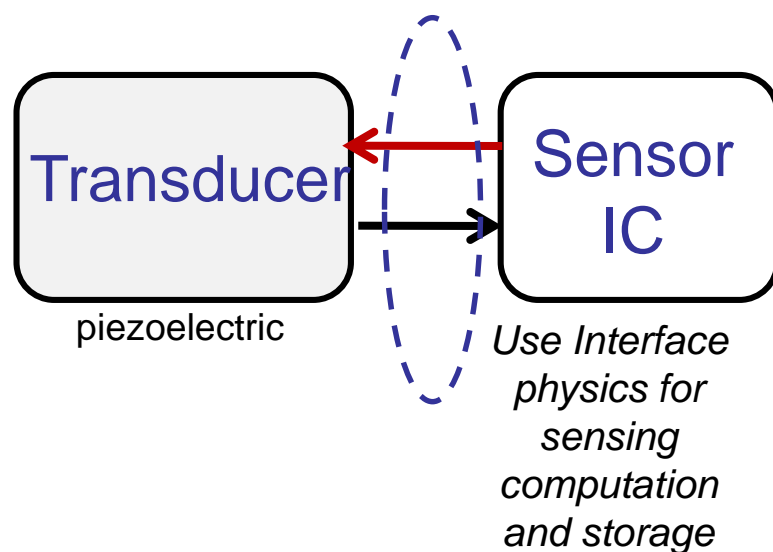


## Data compression Protocol

# Piezo-floating-gate technology

(US Patents: 7,757,565 and 8,056,420)

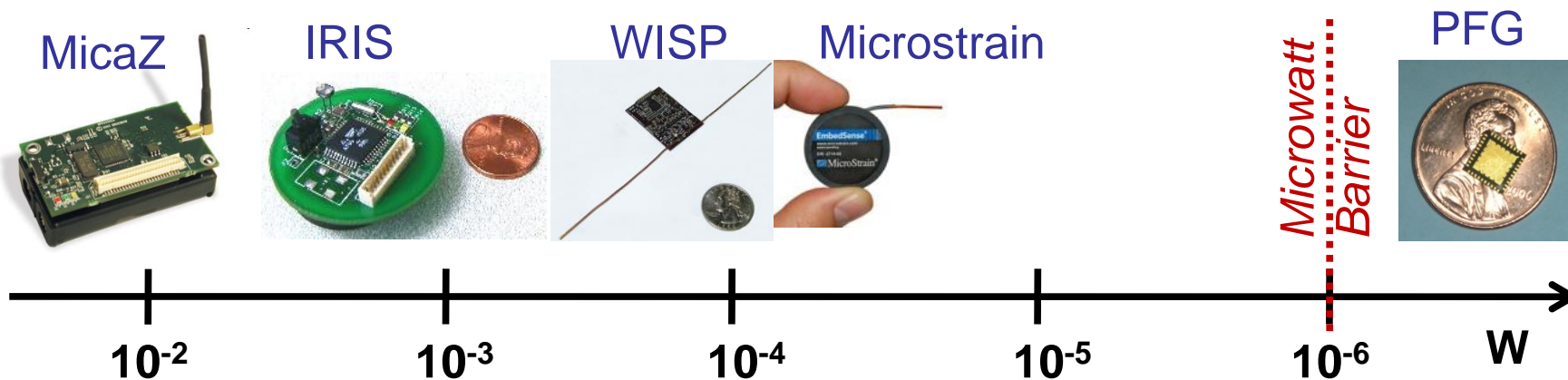
Eliminate power regulators, energy storage, data converters, RAMs and digital signal processors. Use the physics of the device and the structure to perform computation and storage (Use analog computation instead of digital).



- Piezoelectric ceramics and polymers can generate high-voltages for low strain-levels but at ultra-low-driving currents.

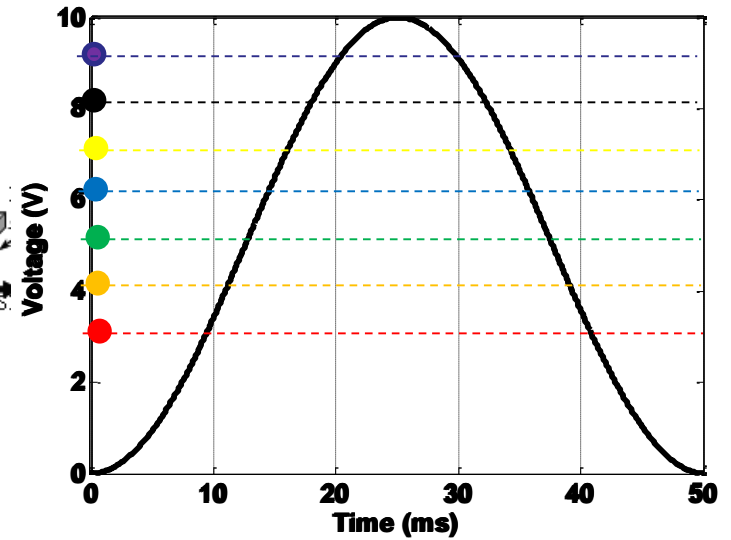
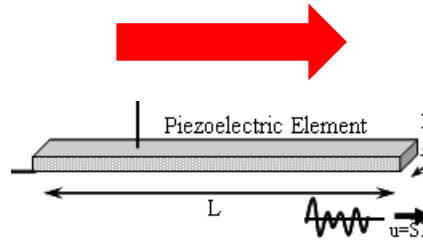
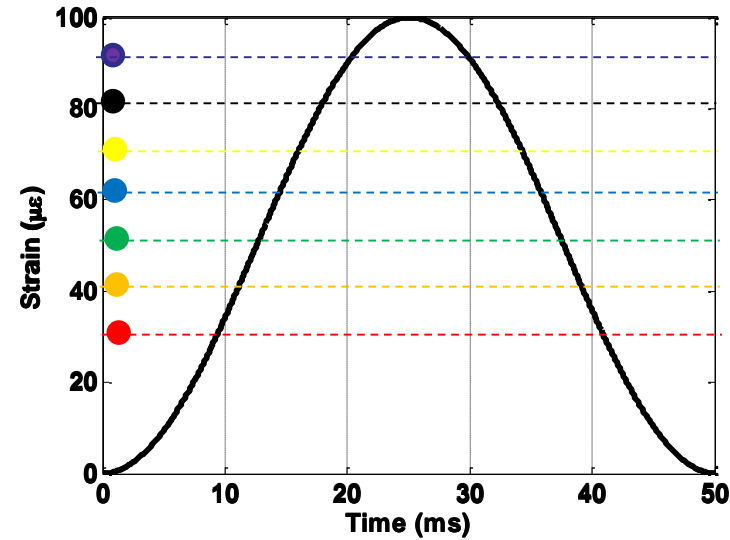


# Comparison with other technologies

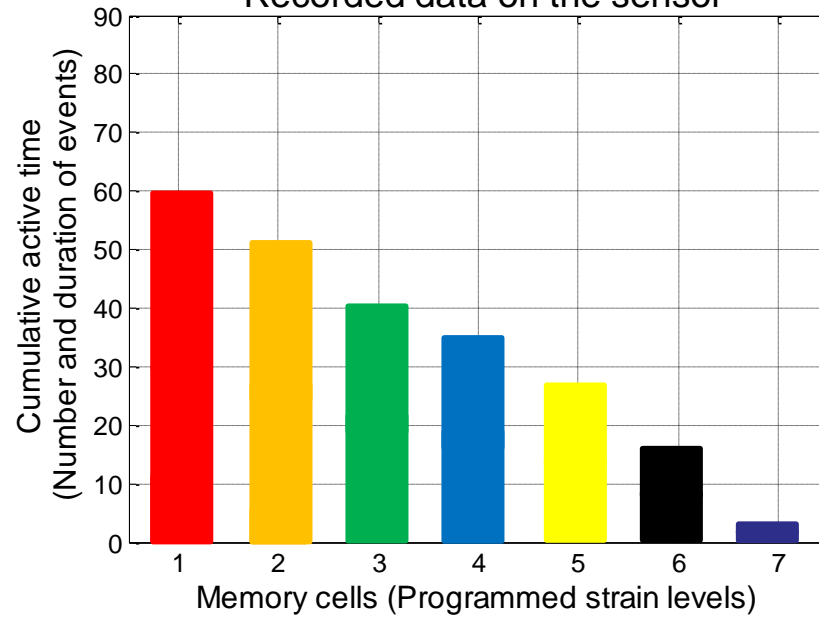


<b>Process</b>	0.5- $\mu$ m standard CMOS
<b>Size</b>	1900 $\mu$ m x 1500 $\mu$ m
<b>Maximum Current consumption</b>	110nA (7-channel level crossing monitoring)
	90nA (3-channel impact monitoring)

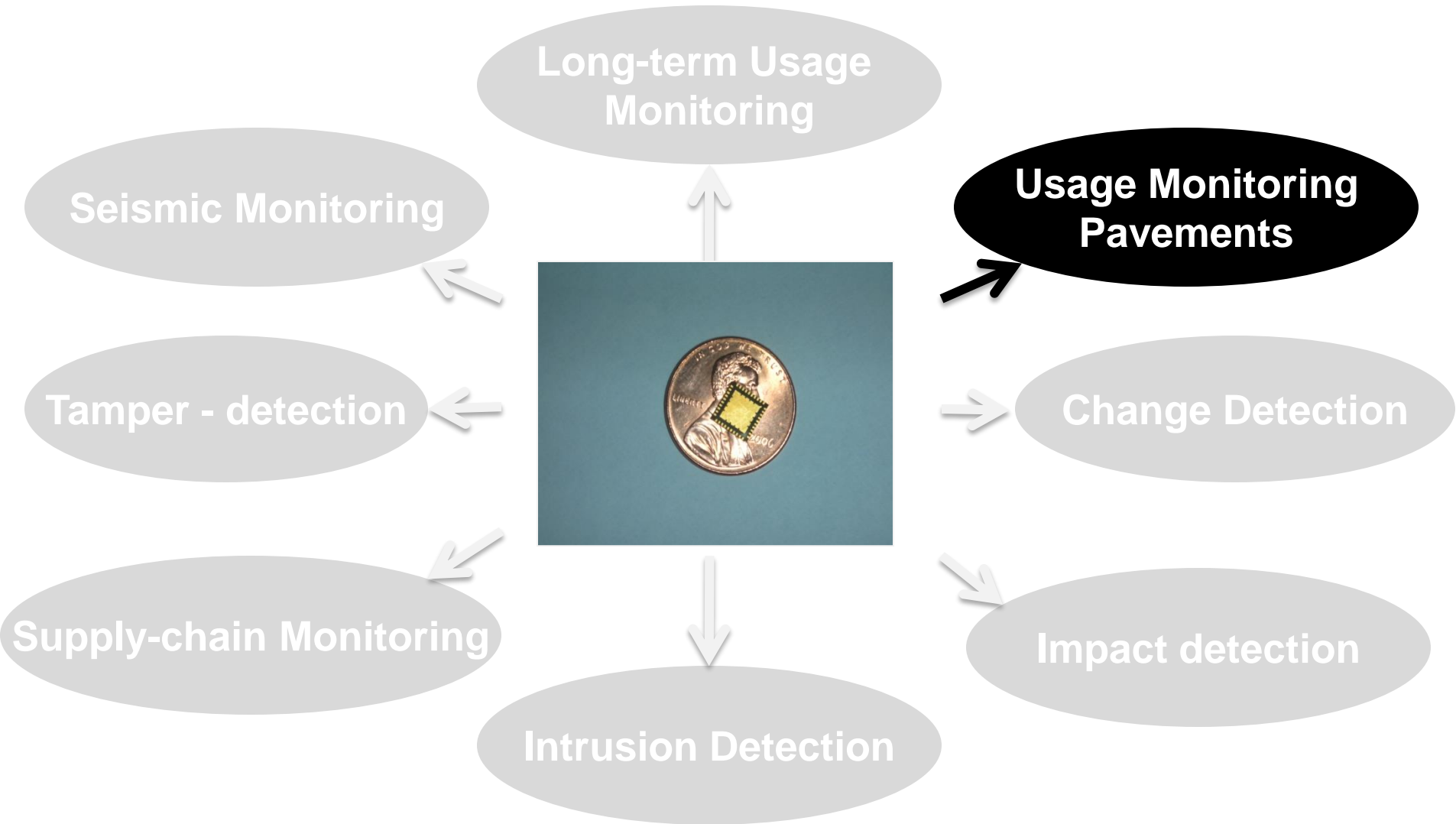
# Data Recording Protocol on the sensor



Recorded data on the sensor



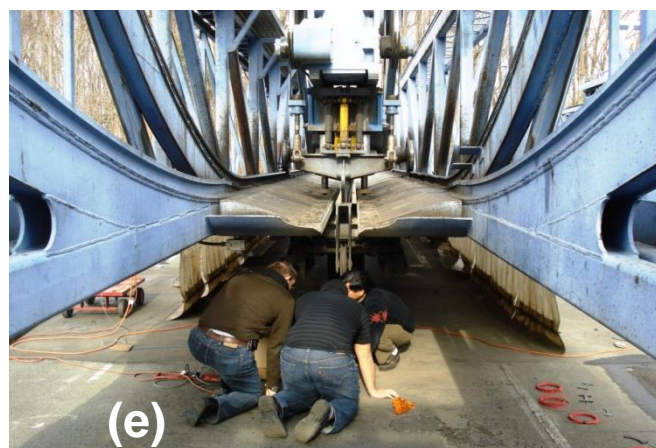
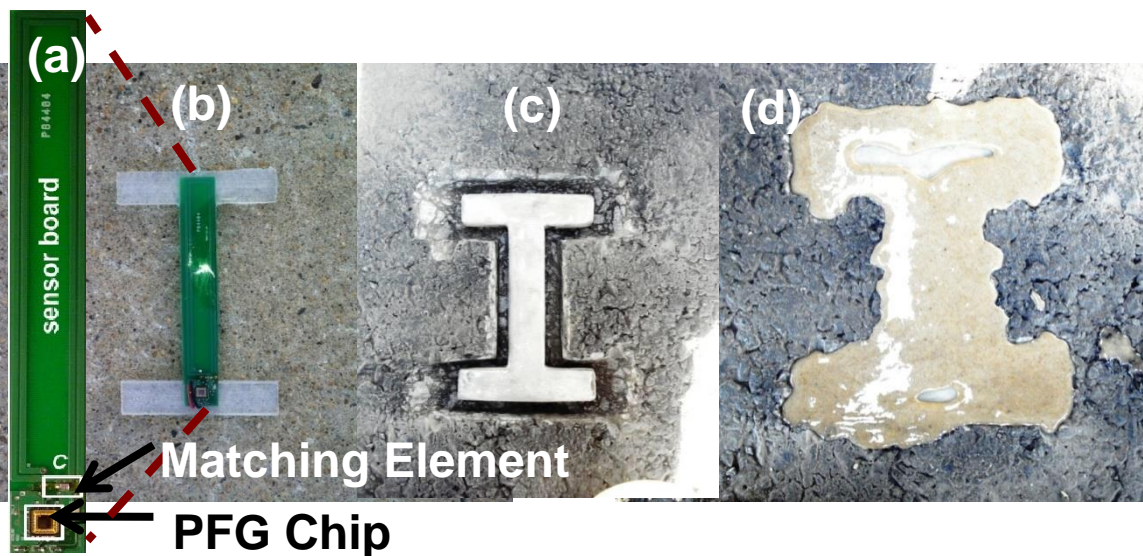
# Road-map: One sensor multiple Modalities



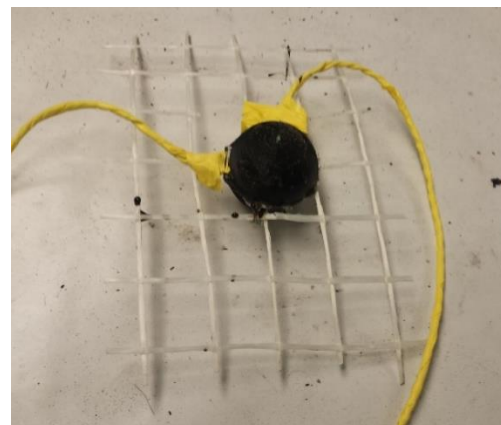
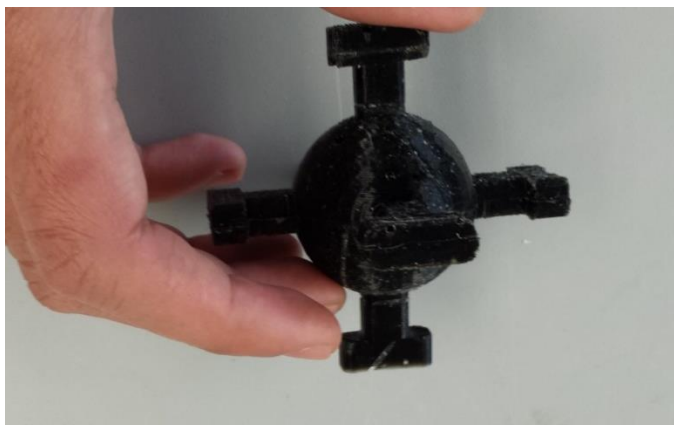
# Challenges:

- **Size**
- **Attachment to the host structure**
- **Location**
- **Meaning of data**
- **Data interpretation and prognosis methods**

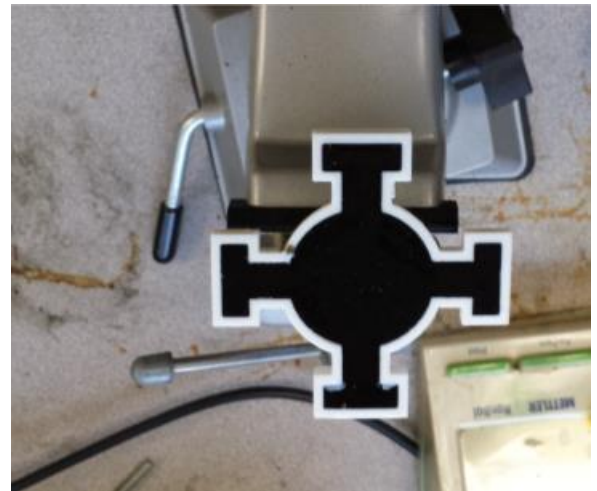
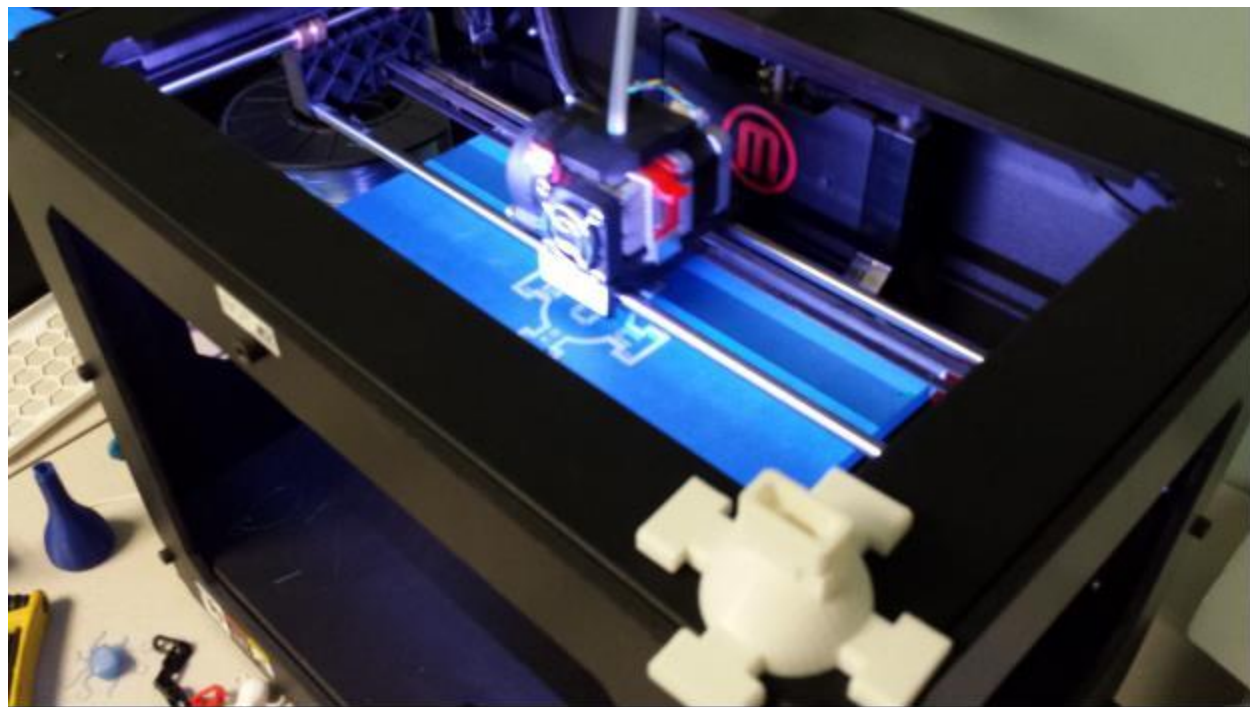
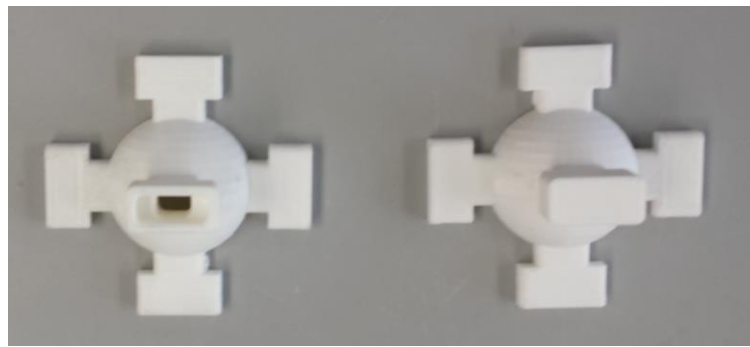
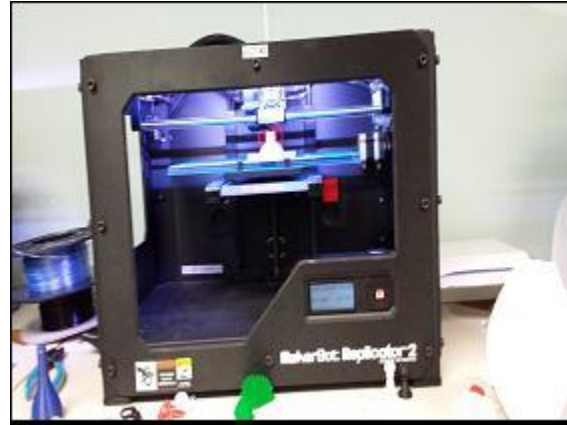
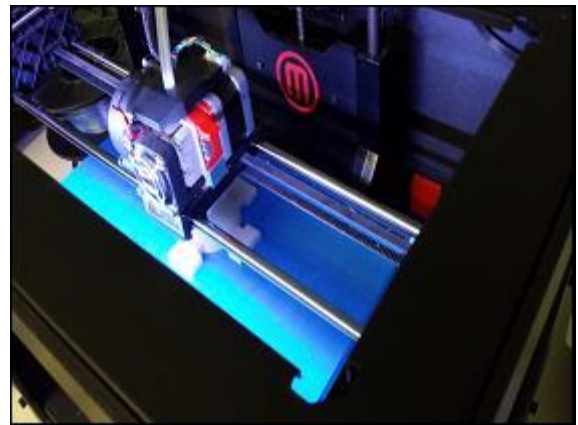
# Pavement Monitoring System



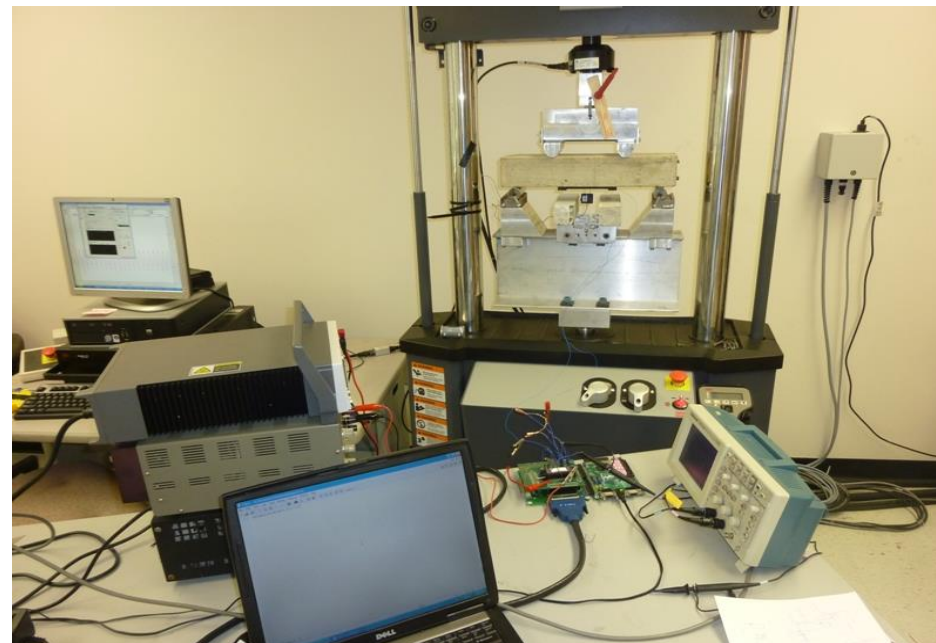
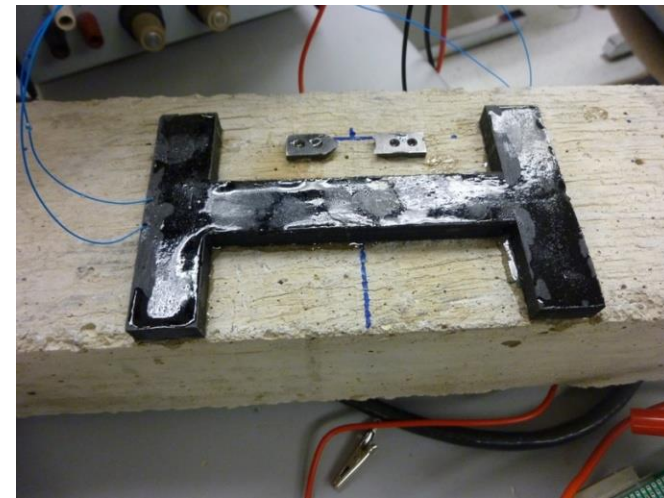
- At Turner-Fairbanks Highway Research Facility.



# Manufacturing



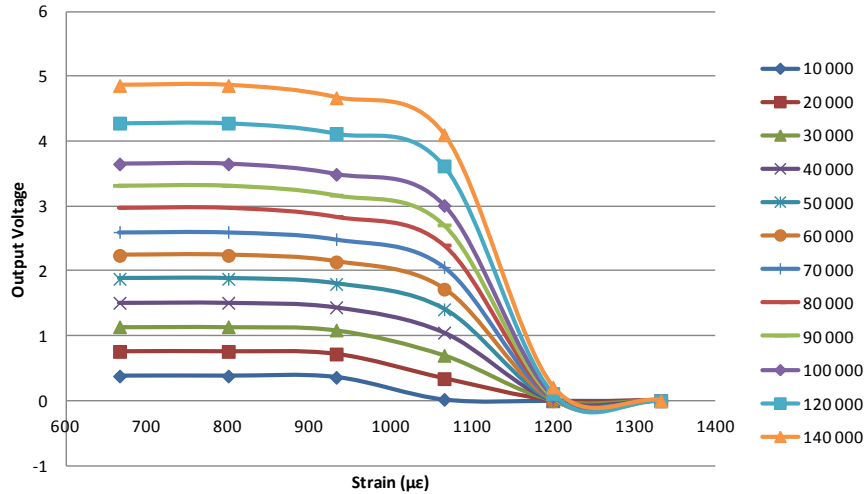
# Data Interpretation - Damage



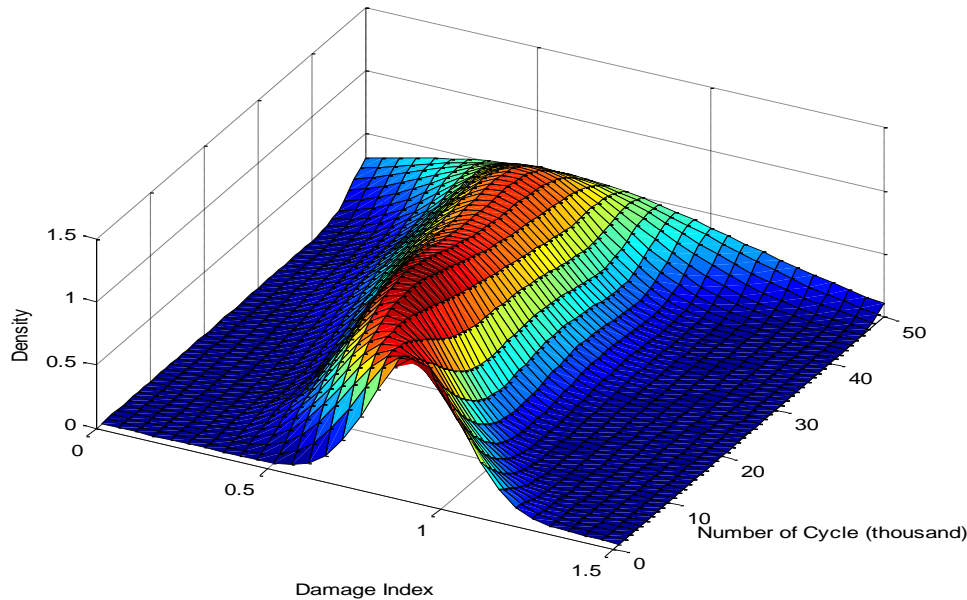
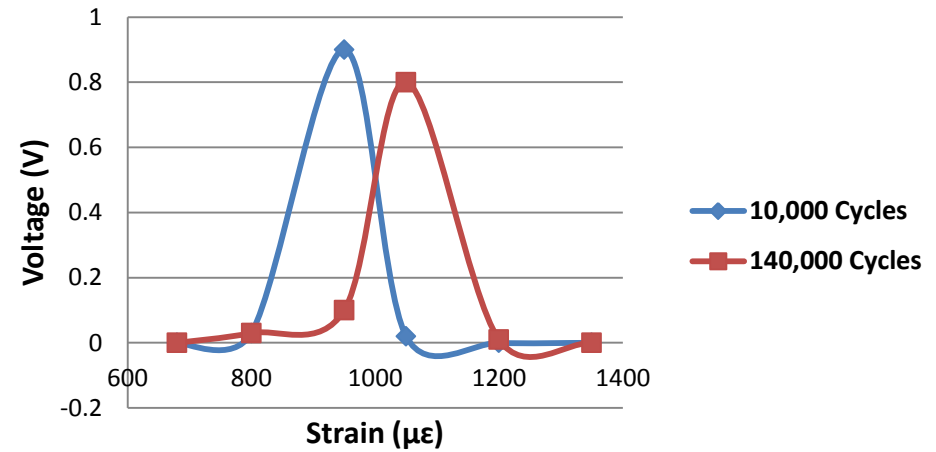


# Data Interpretation - Damage

Cumulative Distributions Variation

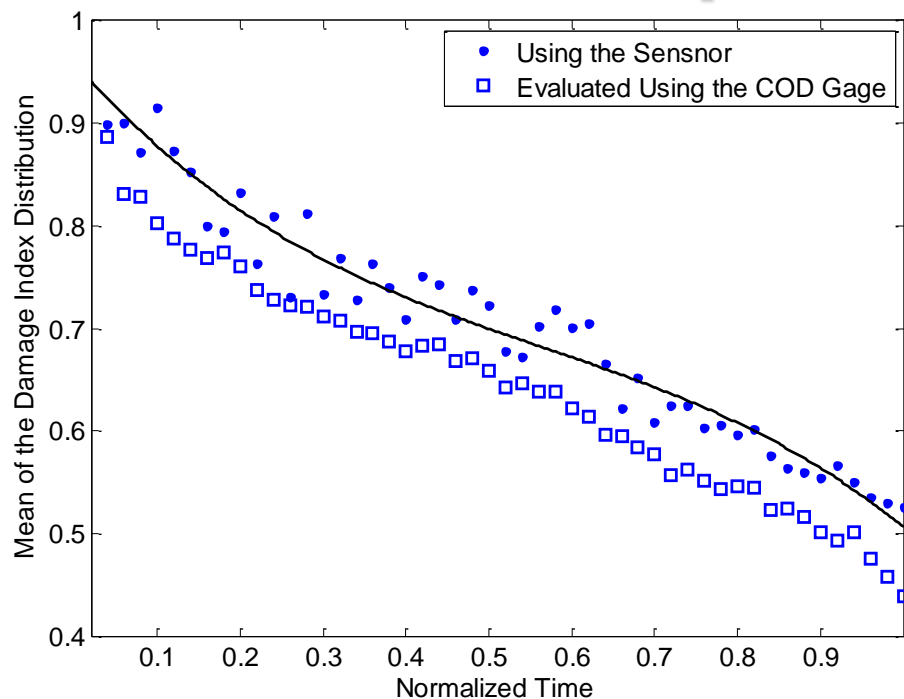


Normalized Density Distributions

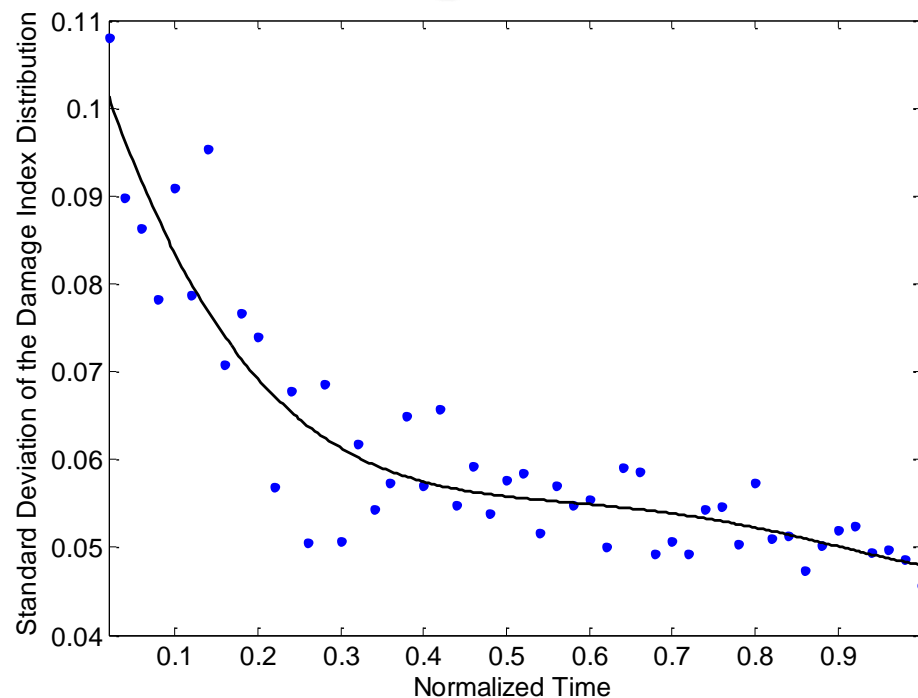


Probability distribution of the damage index versus the number of cyclic loading events.

# Data Interpretation - Damage



Example - Variation over time of the mean damage index (from sensor) versus the damage index evaluated using data from a COD gage.



Example - Variation over time of the standard deviation of the damage index distribution.

Actual remaining life	Predicted remaining life using the sensor
391	325
420	425
9350	7125
7022	11048
10980	23011

Predictions for example specimens

**Asphalt concrete sample:**

Length: 18" (457.2 mm)

Span length: 15" (381 mm)

Thickness: 6.5" (165.1 mm)

Width: 6" (152.4 mm)

**- Damage states:**

Intact:  $a = 0$  mm

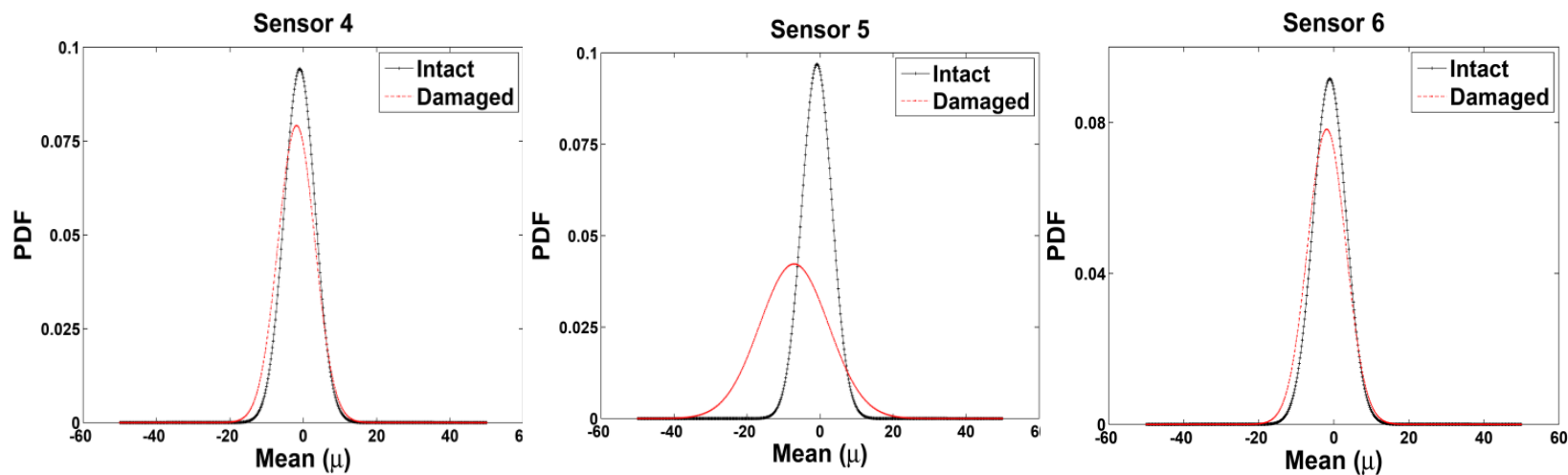
Damage 1:  $a = 7/8"$  (22.2 mm)

Damage 2:  $a = 1 1/4"$  (31.75 mm)

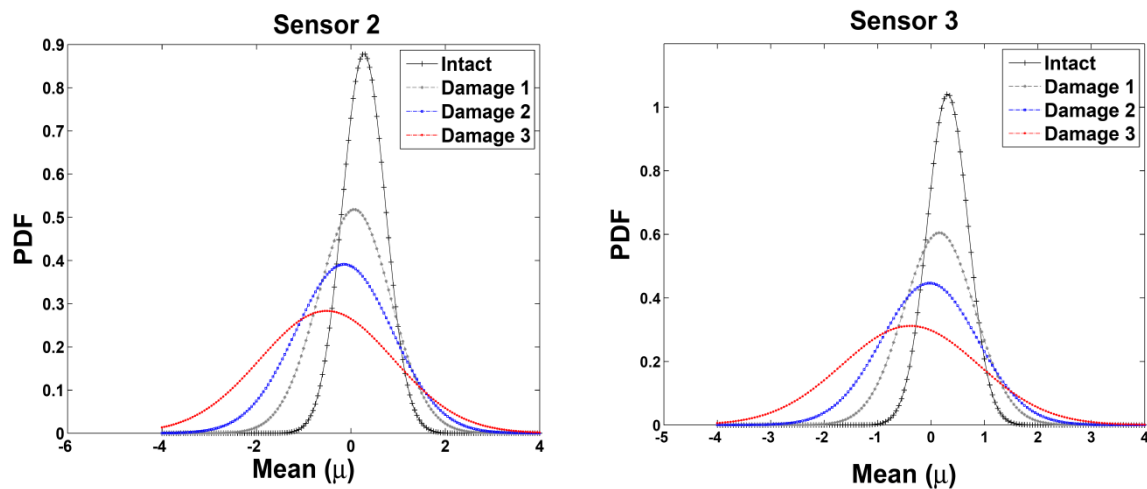
Damage 3 (crack propagation):  $a = 1 3/4"$  (44.45 mm)

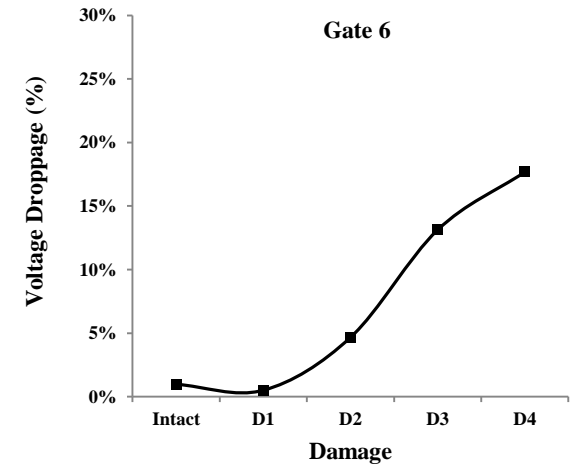
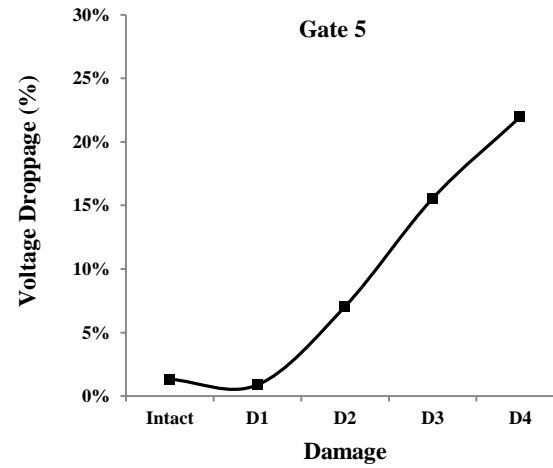
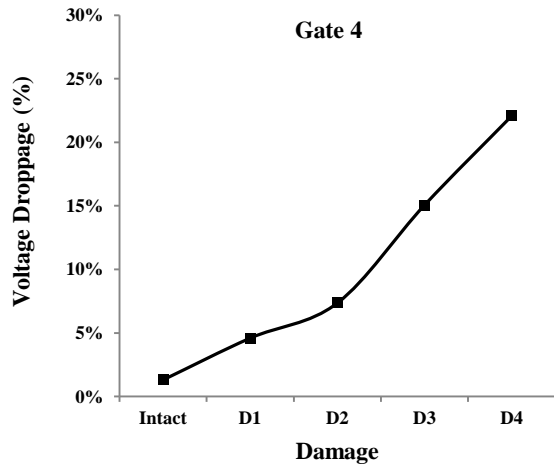
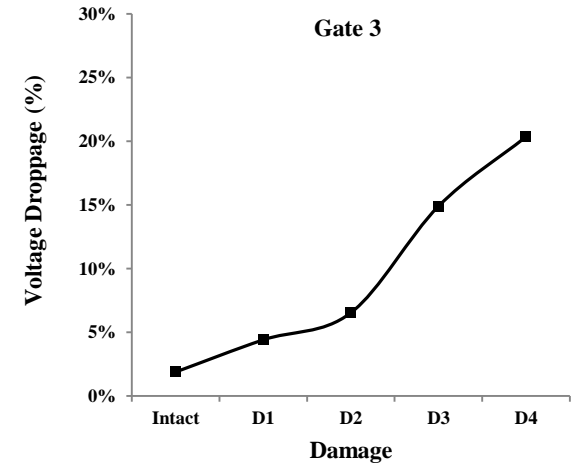
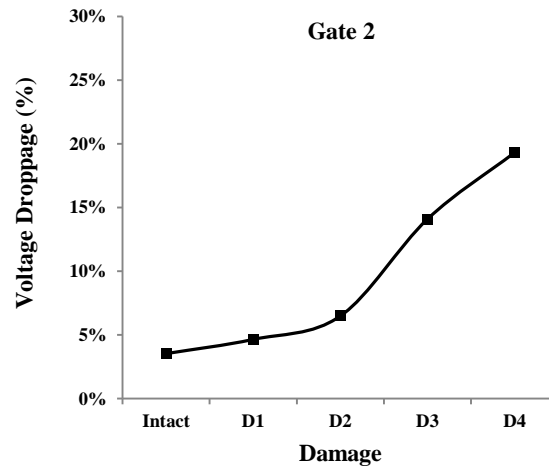
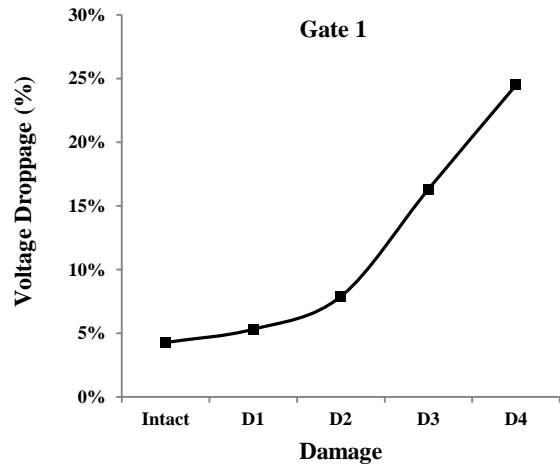
**Single Edge Notched Beam Test****The crack propagation phase during the test**

## Damage Detection Based on the FE Results



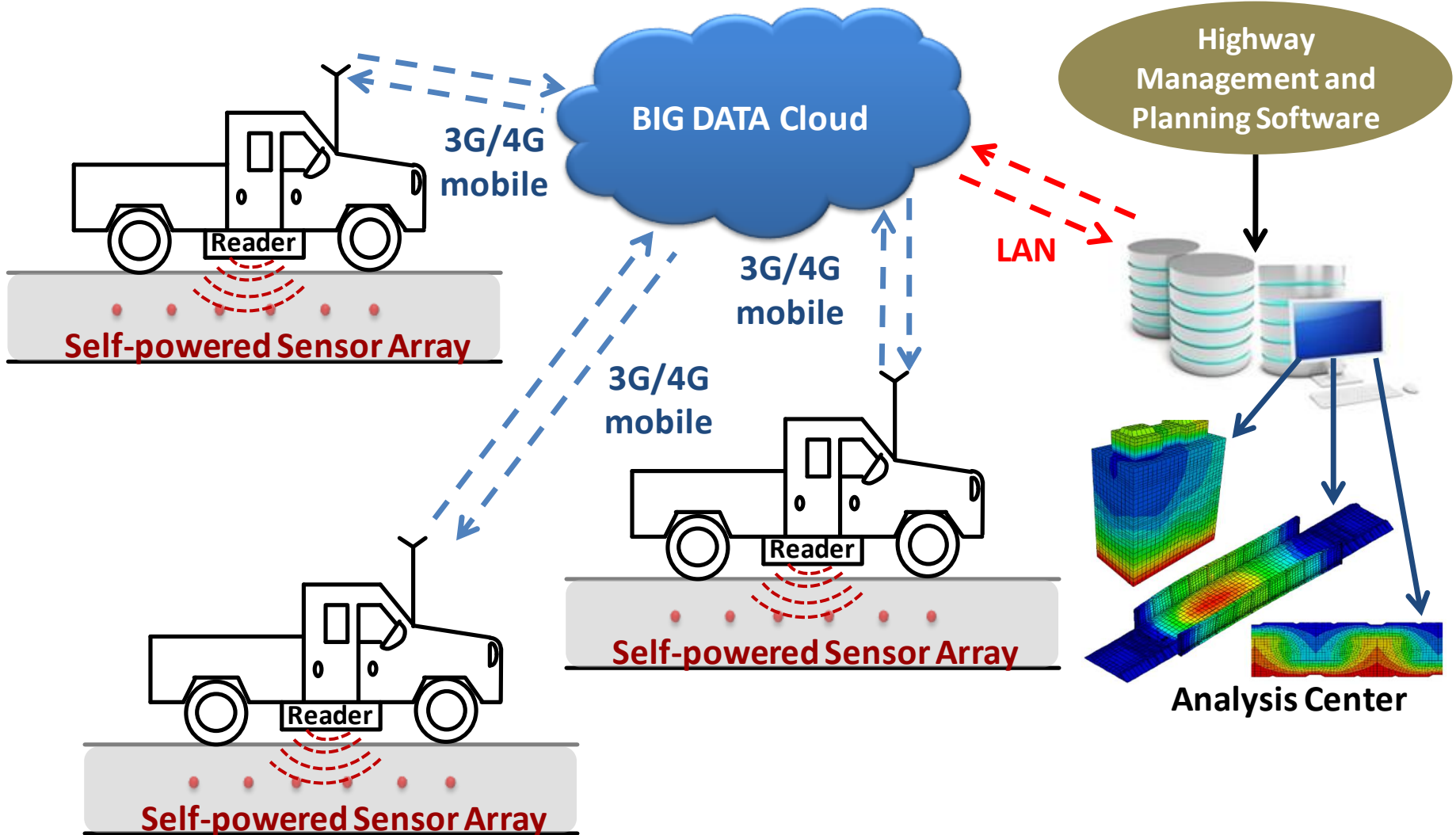
## Damage Detection Based on the Experimental Results (0.2 mm, 5 Hz)





# Looking into the Future

- Internet-of-Things and Big Data Integration.
- **Vehicle-to-Infrastructure Communication**



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